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Macromodular Computer Design, Part 2, Volume 03, Electronic Package Assembly

Computer Systems Laboratory, Washington University

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MACROMODULAR
COMPUTER DESIGN
PART 2
MANUFACTURING DESCRIPTION

VOLUME III
ELECTRONIC PACKAGE ASSEMBLY

Technical Report No. 32

FINAL REPORT - FEBRUARY, 1974
CONTRACT SD-302 (ARPA)

COMPUTER SYSTEMS LABORATORY
WASHINGTON UNIVERSITY
ST. LOUIS, MISSOURI

MACROMODULAR COMPUTER DESIGN
FINAL REPORT - CONTRACT SD-302
FEBRUARY, 1974

Technical Report No. 32

PART 2 - MANUFACTURING DESCRIPTION
VOL. III-ELECTRONIC PACKAGE ASSEMBLY

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Computer Systems Laboratory
Washington University
St. Louis, Missouri

ABSTRACT

Manufacturing documents, including parts lists, assembly pictorials, and adjustment procedures for the DECODE, LOAD, CALL, MERGE and DATA BRANCH macromodule electronic subassemblies are given.

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DECODER UNIT

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LOAD UNIT

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CALL DECISION CALL UNIT

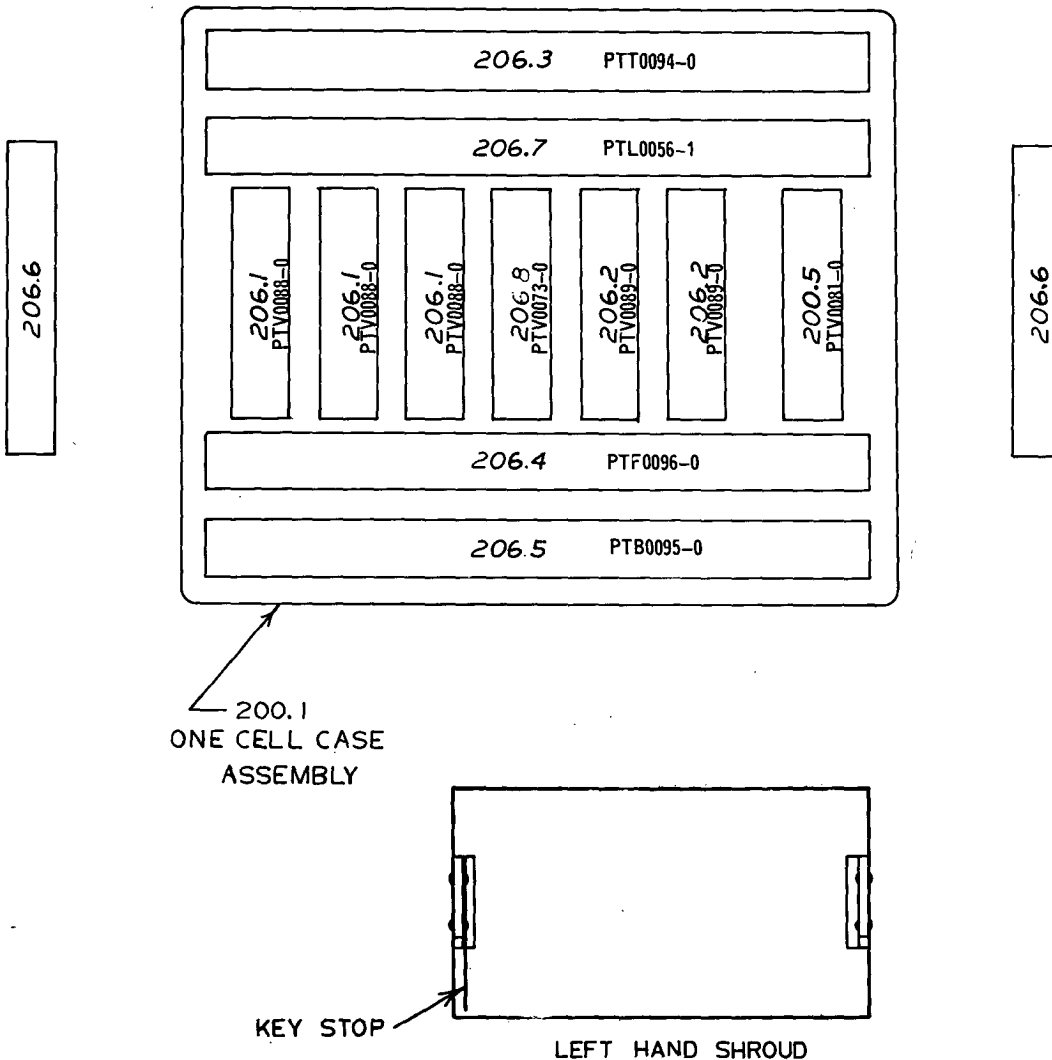
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MERGE/RENDEZVOUS UNIT

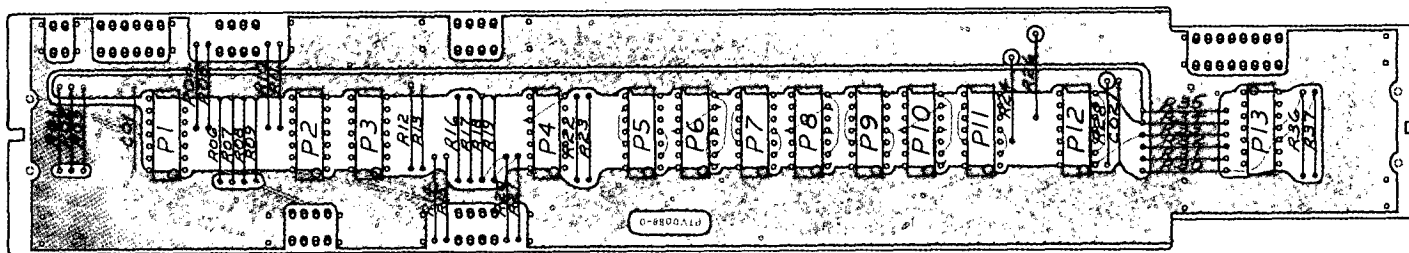
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DATA BRANCH UNIT

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			MACROMODULAR PROJECT	
3 7-27-71 E.C.O. 0213 2 10-28-70 CHANGE PT. NO. TRANS. CONT. B.D. 1 6-18-70 NO. CHANGE ON L.M.B.			TITLE ASSEMBLY SCHEMATIC & PARTS LIST DECODER UNIT PART NO. 206	
CHANGE NO.	DATE	DESCRIPTION		
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			APPROVED BY <i>NTK</i> FOR <i>Document 4/20</i> DATE <i>10-20-70</i> CHECKED <i>NAUUF</i> DATE <i>10-20-70</i>	
			ENG WAC DRAWN BY PLL CHECKED NTK	DRAWING NO. 206.0D DATE 4-17-70



NOTE: INSTALL FEMALE AMPMODU
CONNECTORS EXACTLY AS
SHOWN ON DRAWING 200.50D2

			COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION DECODER DATA BOARD PART NO. 206.1				
			MACROMODULAR PROJECT		APPROVED BY <i>CDM</i> FOR <i>MANUP</i> DATE <i>20-8-70</i>			ENG. <i>REO</i> DRAWN BY <i>PLL</i>	DRAWING NO. <i>206.1D1</i>
1 1-5-71 E.C.O. 0141 <i>WTL</i>					CHECKED <i>WTL</i>			DATE <i>6-8-70</i>	
CHANGE NO.	DATE	DESCRIPTION							

INTEGRATED CIRCUITS

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
M04	2	P3 P4
M06	2	P1 P2
M10	8	P5 P6 P7 P8 P9 P10 P11 P12
M20	1	P13

CAPACITORS

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
CK-103 10,000 pf	2	C01 C02

RESISTORS

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
R1	8	R12 R13 R18 R19 R34 R35 R36 R37
R2	4	R06 R07 R08 R09
R3	19	R04 R05 R10 R11 R14 R15 R16 R17 R20 R21 R22 R23 R24 R26 R28 R30 R31 R32 R33
R4	3	R01 R02 R03

CONNECTORS
AMPMODU NO. 85863-4
47 REQUIRED

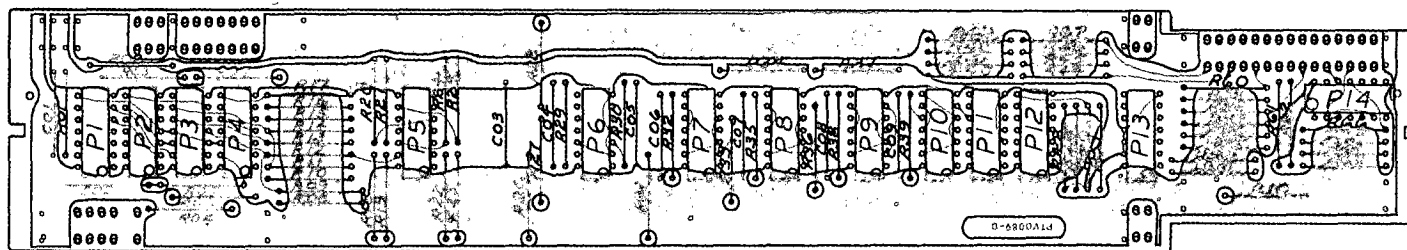
CIRCUIT BOARD
PTV0088-0
ONE REQUIRED

NOTE:

R1 = 1.5 K OHM 1% FILM RESISTOR
R2 = 750 OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R4 = 15K OHM 5% 1/4 WATT CARBON COMP.
CK-103 = SPRAGUE CERAMIC DISC 10,000pf 50 WVDC

CHANGE NO.	DATE	DESCRIPTION	
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>			
<p align="center">MACROMODULAR PROJECT</p>			
<p>TITLE PARTS LIST DECODER DATA BOARD PART NO. 206.1</p>			
APPROVED		ENG.	DRAWING NO.
BY	FOR	DATE	
CEM	MANUF.	6/9/70	206.1D2
CHECKED		DATE	
H.T.		6/22/70	

27 Oct 70



NOTE: INSTALL FEMALE AMPMODU
CONNECTORS EXACTLY AS
SHOWN ON DRAWING 200.50D2

			COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION DECODER CONTROL BOARD PART NO. 206.2			
					APPROVED BY FOR DATE COM MAMP 230-700			
1 1-4-71 E.C.O. 0139 NTK 1 10-29-70 E.C.O. 0072 NTK COM			MACROMODULAR PROJECT		ENG. REO DRAWN BY PLL		DRAWING NO. 206.2D1	
CHANGE NO. DATE DESCRIPTION					CHECKED NTK		DATE 6-8-70	

INTEGRATED CIRCUITS

TYPE	REQUIRED	LOCATION
M04	3	P1 P2 P12
M06	2	P11 P13
M07	1	P3
M10	5	P6 P7 P8 P9 P10
M20	1	P14
M30	1	P5
M31	1	P4

CAPACITORS

TYPE	REQUIRED	LOCATION
CK-103 10,000 pf	3	C01 C03 C10
DSM 36 pf	1	C02
DSM 180 pf	2	C04 C05
DSM 130 pf	4	C06 C07 C08 C09

RESISTORS

TYPE	REQUIRED	LOCATION
R0	3	R04 R26 R31
R1	19	R01 R03 R06 R12 R13 R14 R15 R20 R21 R24 R25 R28 R34 R37 R48 R50 R63 R64 R65
R2	15	R05 R29 R30 R32 R35 R38 R39 R40 R41 R42 R43 R53 R54 R55 R56

RESISTORS (cont)

TYPE	REQUIRED	LOCATION
R3	17	R02 R07 R08 R09 R10 R11 R16 R18 R19 R22 R23 R27 R33 R36 R49 R51 R66
R4	1	R17
R5	10	R44 R45 R46 R47 R57 R58 R59 R60 R61 R62

CONNECTORS
AMPMODU NO. 85863-4
48 REQUIRED

CIRCUIT BOARD
PTV0089-0
ONE REQUIRED

NOTE:

R0 = JUMPERS
R1 = 1.5K OHM 1% FILM RESISTOR
R2 = 750 OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R4 = 15K OHM 5% 1/4 WATT CARBON COMP.
R5 = 57.6 OHM 1% FILM RESISTOR

CK-103 SPRAGUE CERAMIC DISC, 50 WVDC
DSM - DIPPED SILVER MICA 5%

1	2/3/71	E.C.O. 0153	MTK
CHANGE NO.	DATE	DESCRIPTION	
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>			
<p align="center">MACROMODULAR PROJECT</p>			
<p>TITLE PARTS LIST DECODER CONTROL BOARD PART NO. 206.2</p>			
APPROVED		ENG.	DRAWING NO.
BY	FOR	DATE	206.2D2
cam	MANUF.	6/8/70	
CHECKED		DATE	
MTK		6/22/70	

2706470

Test Procedure

Decode Module Control Board #206.2

This board contains several critical delays whose proper value must be checked on each board prior to assembly into a Decode Module. The delays must be properly set if the module is to perform its intended operations.

Procedure

Test 1:

Apply a differential square wave with a period of 400 nanoseconds to pins F5 and F6. The signal should have a rise and fall time not greater than 10 nanoseconds. Observe the waveform at pin F6 with channel 1 of a 454 oscilloscope and observe the waveform at pin 12 of package 4 with channel 2. The waveforms will appear approximately as shown in Figure 1. The value of the smaller of t_1 and t_2 must be greater than 200 nanoseconds. If either t_1 or t_2 is less than 200 nanoseconds, the value of C05 and/or C04 should be increased.

If either t_3 or t_4 is smaller than 15 nanoseconds, the value of C02 must be increased. Record the capacitor and delay values for each module on the worksheet provided.

Test 2:

The Tektronix 2101 and Data Pulse 111 pulse generators are required for this test.

ISSUE	-	1-21-71	
1	0302	1-15-74	<i>WJS</i>

Set the Tektronix pulse generator to generate a 200 nanosecond pulse every 400 nanoseconds with MECL output levels on the + and - outputs. Set the Datapulse generator to external trigger and connect a cable from the Tektronix synch output to the external input of the Datapulse generator. Set the Data pulse generator delay to zero and set a positive going output pulse 90 nanoseconds wide with 5 nanosecond rise and fall times. Increase the Datapulse delay setting until reliable triggering is achieved with one output pulse from the Datapulse generator every 800 ns (i.e. every other pulse output from the Tektronix generator). Adjust the delay setting of the Tektronix pulse generator until the leading edge of the 90 ns pulse occurs approximately 10 ns before a transition of the square wave. The two waveforms should appear as shown in Figure 2.

Tie pin T86 low and tie pins F5 and F6 to -5.2V. Connect the output pulse from the datapulse generator to pin B86 and the + output from the Tektronix pulse generator to pin B81. Set B85 and B84 low and observe the waveform at pin 4 of package 3 with channel one of a 454 oscilloscope and observe the waveform at pin 6 of package 10 with channel 2. Use B sweep delayed by A with A set to 500 ns/div, B set to 100 ns/div and the x10 magnifier on. This gives an effective sweep speed of 10 ns/division. For each pulse on channel 1, the signal on channel 2 must change state and the change must occur at least 5 ns before the end of the pulse. Figure 3 shows the required timing relation and this relation must be checked for at least six successive pulses. Note that the pulses occur in groups

CHG.	E.C.N.	DATE	APPR
1	0302	1-15-74	475

206.2D5

of three. If the signal on channel 2 does not change at least 5 ns before the end of the pulse the value of C02 must be increased. If C02 is changed, then the entire test procedure under "Test 2" must be repeated.

Next, observe pin 5 of package 10 with channel 2 of the oscilloscope. The level, other than the times at which the signal is switching, must not be within the range of -.900 volts to -1.450 volts. This level must be checked for a range spanning at least 6 pulses on channel 1. Figure 4 shows the expected waveforms.

Next connect pin B81 to the -output of the Tektronix pulse generator instead of the +output and repeat the previous measurement on pins 6 and 5 of package 10. The above sequence of measurements must be repeated 3 more times as shown in the following table. The worksheet provided with each board should be filled in as the measurements are made to insure that no measurements are overlooked.

B84	B85	Oscilloscope Channel 1	Oscilloscope Channel 2 for Timing Measurement	Oscilloscope Channel 2 for Level Measurement
L	L	Package 3 Pin 4	Package 10 Pin 6	Package 10 Pin 5
L	H	" 3 " 9	" 8 " 6	" 8 " 5
H	H	" 2 " 5	" 7 " 6	" 7 " 5
H	L	" 3 " 10	" 9 " 6	" 9 " 5

When the tests are completed, the circuit board should be carefully inspected to insure that the foregoing procedure has

not resulted in damage to the circuit board, particularly in areas where fresh soldering has taken place. All flux residues should be thoroughly removed.

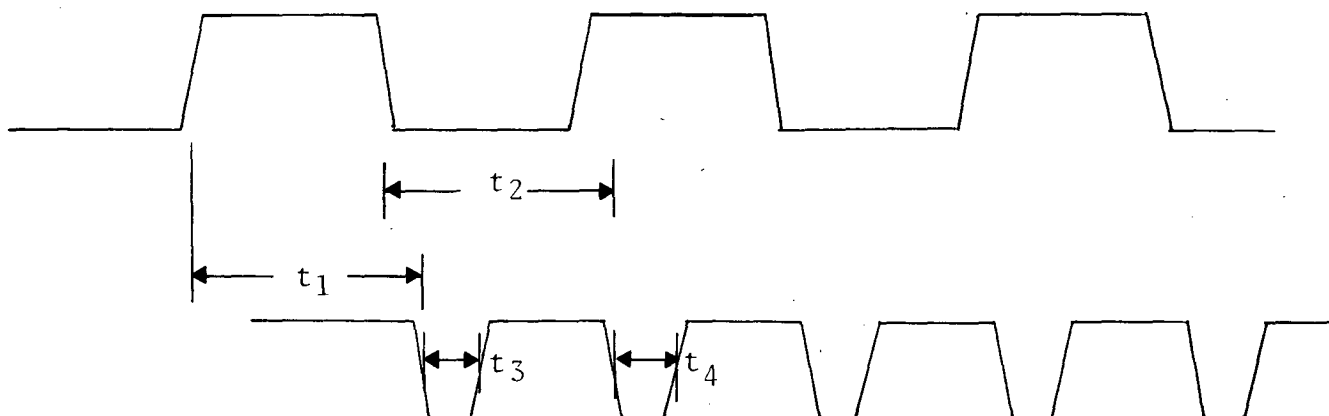


FIGURE 1

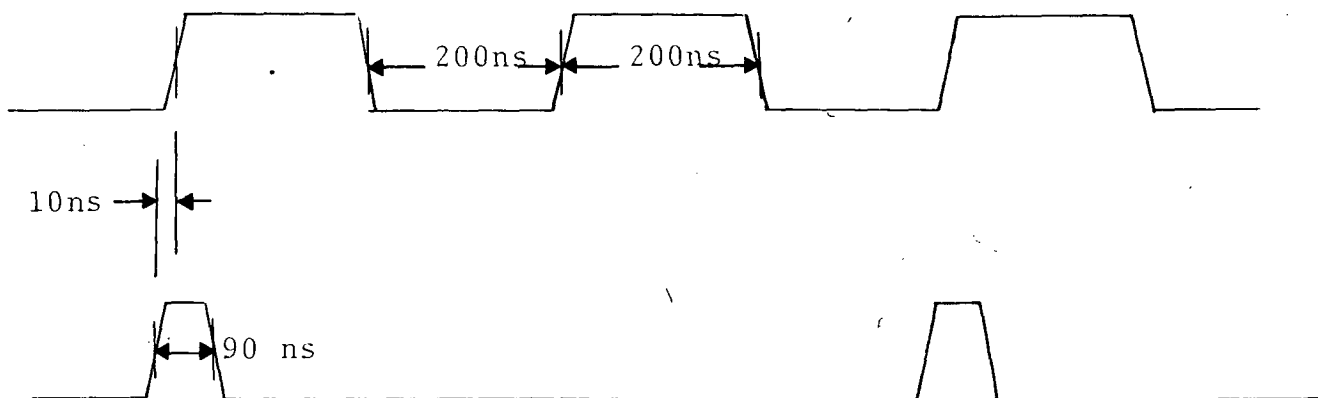


FIGURE 2

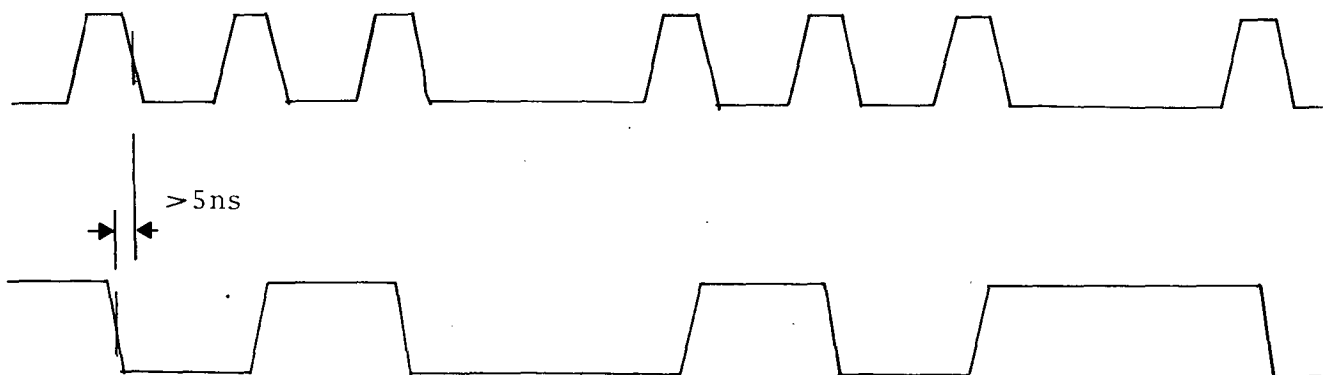


FIGURE 3

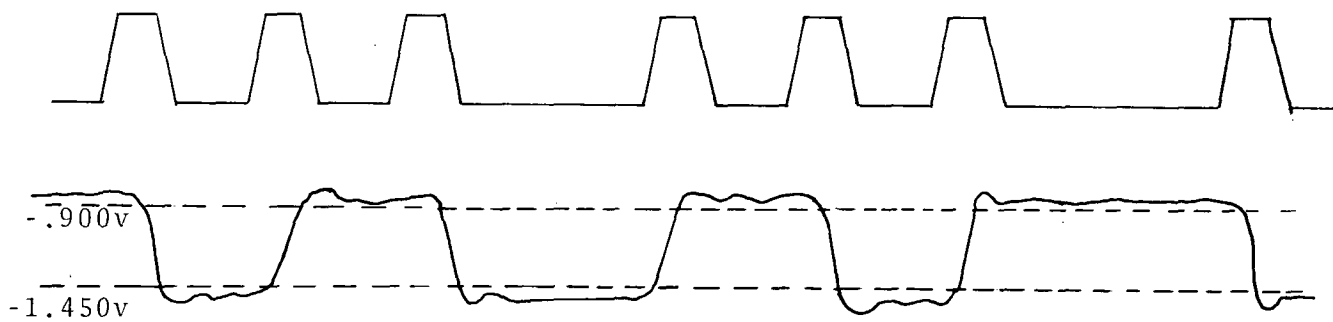
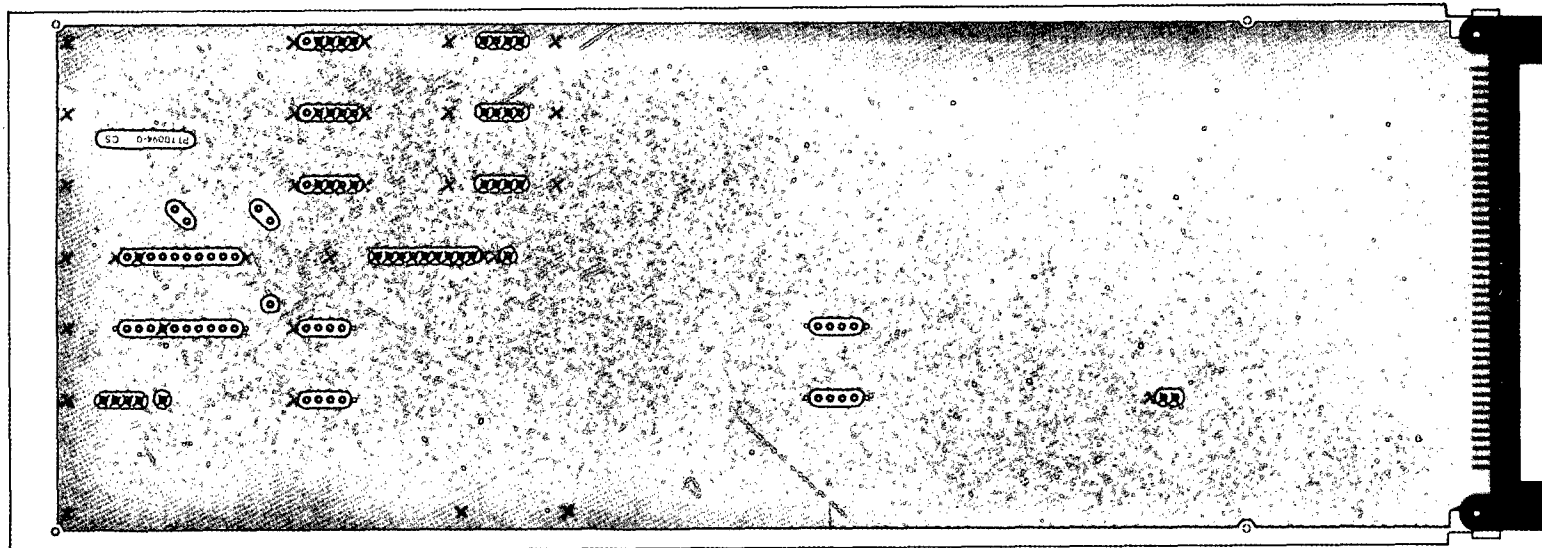


FIGURE 4



NOTE: SEE DRAWING NUMBER
200.50D26 FOR CONNECTOR
ORIENTATION.

NOTE: MALE AMP MODU PINS MUST BE
INSTALLED FROM THIS SIDE IN
LOCATIONS MARKED X PRECISELY
AS SHOWN IN DRAWINGS 200.50D1
AND 200.50D2.
(72 PINS)

				COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION DECODER TOP MOTHERBOARD CONNECTOR ASSEMBLY PART NO. 206.3	
						APPROVED BY <i>Cam</i> FOR <i>MANUF</i> DATE <i>3/2/71</i>	
						ENG. <i>REO</i> DRAWN BY <i>PLL</i>	
						CHECKED <i>WTR</i>	
CHANGE NO. <i>1</i>		DATE <i>12-1-70</i>		DESCRIPTION <i>E.C.O. 0097 Cam</i>		DRAWING NO. <i>206.3D1</i>	
				MACROMODULAR PROJECT		DATE <i>6-8-70</i>	

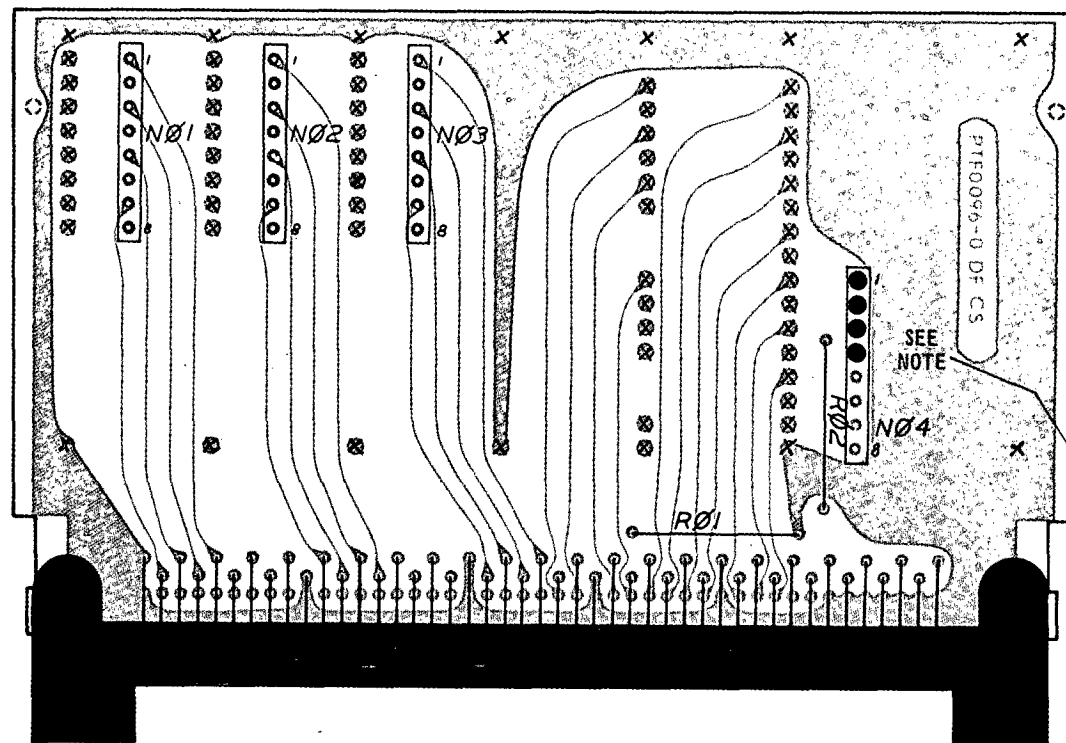
AMP CONNECTOR 1-202845-5
ONE REQUIRED

CONNECTOR
AMP MODU NO. 85931-5
72 REQUIRED

CIRCUIT BOARD
PTT0094-0
ONE REQUIRED

CHANGE NO.	DATE	DESCRIPTION			
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>					
<p align="center">MACROMODULAR PROJECT</p>					
<p>TITLE PARTS LIST DECODER TOP MOTHERBOARD CONNECTOR ASSEMBLY PART NO. 206.3</p>					
APPROVED				ENG.	DRAWING NO.
BY	FOR	DATE			
Cam	MANUF.	6/16/70		REO.	206.3D2
				DRAWN BY M3P	
				CHECKED H.??	DATE 6/22/70

2306470



NOTE: CLIP PINS 1, 2, 3 AND 4 FROM LTN-2 IN POSITION N04.

NOTE: MALE AMP MODU PINS MUST BE INSTALLED FROM THIS SIDE IN LOCATIONS MARKED X PRECISELY AS SHOWN IN DRAWINGS 200.50D1 AND 200.50D2.
(64 PINS)

NOTE: SEE DRAWING NUMBER 200.50D29 FOR CONNECTOR ORIENTATION.

COMPUTER SYSTEMS LABORATORY
WASHINGTON UNIVERSITY
ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

TITLE

COMPONENT IDENTIFICATION
DECODER FACEPLATE CONNECTOR ASSEMBLY
PART NO. 206.4

APPROVED

ENG.

DRAWING NO.

BY FOR DATE

REO

206.4D1

Cam MANUF 10/30/70

DRAWN BY PLL

CHECKED NTK

DATE 6/8/70

CHANGE NO.	DATE	DESCRIPTION
1	11-16-70	E.C.O. 0082 NTK Cam

JUMPER
ONE REQUIRED
R01

RESISTOR 15K OHM 5% 1/4 WATT CARBON COMP.
ONE REQUIRED
R02

SPRAGUE NETWORK LTN-2
FOUR REQUIRED
N01
N02
N03
N04 *

*CLIP PINS 1, 2, 3 AND 4
FROM LTN-2 IN POSITION N04

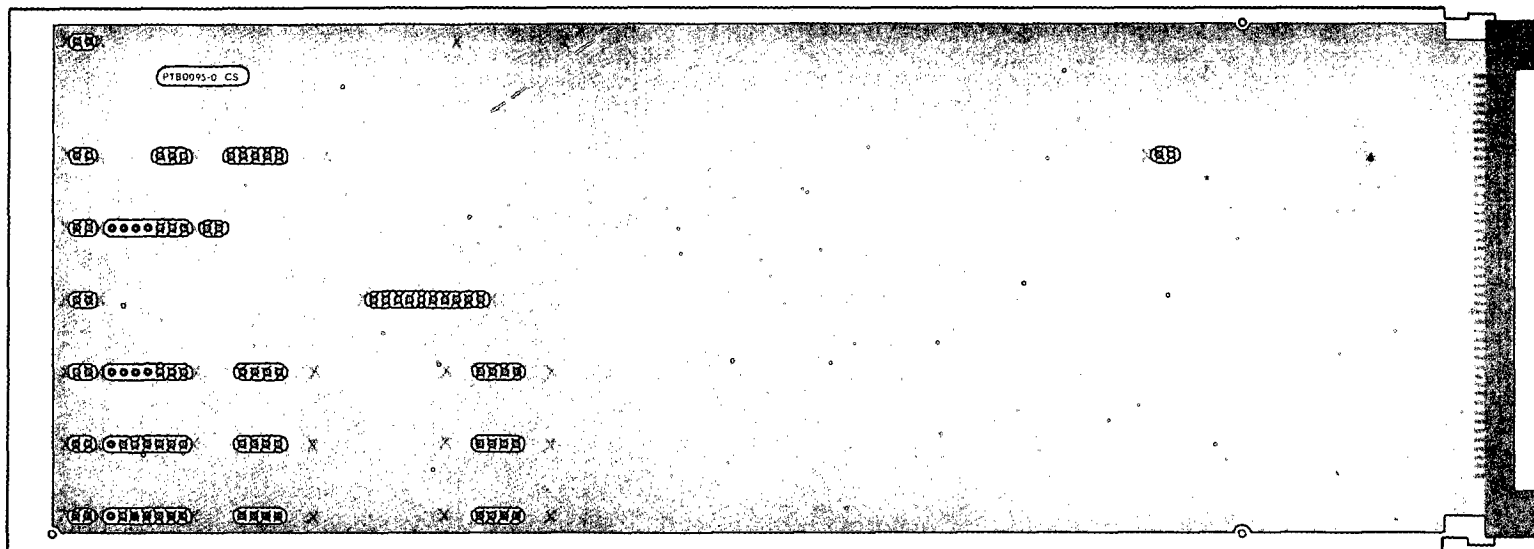
CONNECTOR AMP 583 464-1
ONE REQUIRED

CONNECTORS
AMPMODU NO. 85931-5
64 REQUIRED

CIRCUIT BOARD
PTF0096-0
ONE REQUIRED

CHANGE NO.	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			
MACROMODULAR PROJECT			
TITLE PARTS LIST DECODER FACEPLATE MOTHER BOARD PART NO. 206.4			
APPROVED		ENG	DRAWING NO.
BY	FOR	DATE	
Cam	MANUF.	6/22/70	206.4D2
CHECKED		DATE	
MTR		6/22/70	

2300470



NOTE: MALE AND AMP MODU PINS MUST BE
INSTALLED FROM THIS SIDE IN
LOCATIONS MARKED X PRECISELY
AS SHOWN IN DRAWINGS 200.50D1 AND
200.50D2.
(112 PINS)

NOTE: SEE DRAWING NUMBER
200.50D27 FOR CONNECTOR
ORIENTATION.

		COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION DECODER BOTTOM MOTHERBOARD ASSEMBLY PART NO. 206.5	
				APPROVED BY: <i>can</i> FOR: <i>MANVP.</i> DATE: <i>2/20/70</i>	
		MACROMODULAR PROJECT		ENG. REO DRAWN BY PLL	
				CHECKED <i>2TR</i> DATE 6/12/70	
CHANGE NO. *	DATE	DESCRIPTION			

AMP CONNECTOR 1-202845-5
ONE REQUIRED

CONNECTOR
AMP MODU NO. 85931-5
ONE HUNDRED TWELVE REQUIRED

CIRCUIT BOARD
PTB0095-0
ONE REQUIRED

CHANGE NO.	DATE	DESCRIPTION	
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>			
<p align="center">MACROMODULAR PROJECT</p>			
<p>TITLE PARTS LIST DECODER BOTTOM MOTHERBOARD ASSEMBLY PART NO. 206.5</p>			
APPROVED		ENG.	DRAWING NO.
BY	FOR	DATE	
Cam	MANUF.	6/12/70	206.5D2
CHECKED		DATE	
MP		6/22/70	

2800470

D
E
C
O
D
E

METALCRAFT "AUTOGRAPH" OR EQUIVALENT:
 BLANK SIZE: 4" X 2" SHEARED WITH
 SQUARE CORNERS. BLACK LETTERS, VOGUE
 BOLD 12 POINT BOLD FACE TYPE CENTERED
 TOP, BOTTOM AND SIDES WITH 6 POINT
 SPACING ON LIGHT OLIVE PMS 458 BACKING
 MANUFACTURED FROM .016 THICK ALUMINUM
 WITH SOLVENT ACTIVATED PERMANENT
 ADHESIVE BACKING.

NOTE: PANTONE MATCHING SYSTEM (PMS)

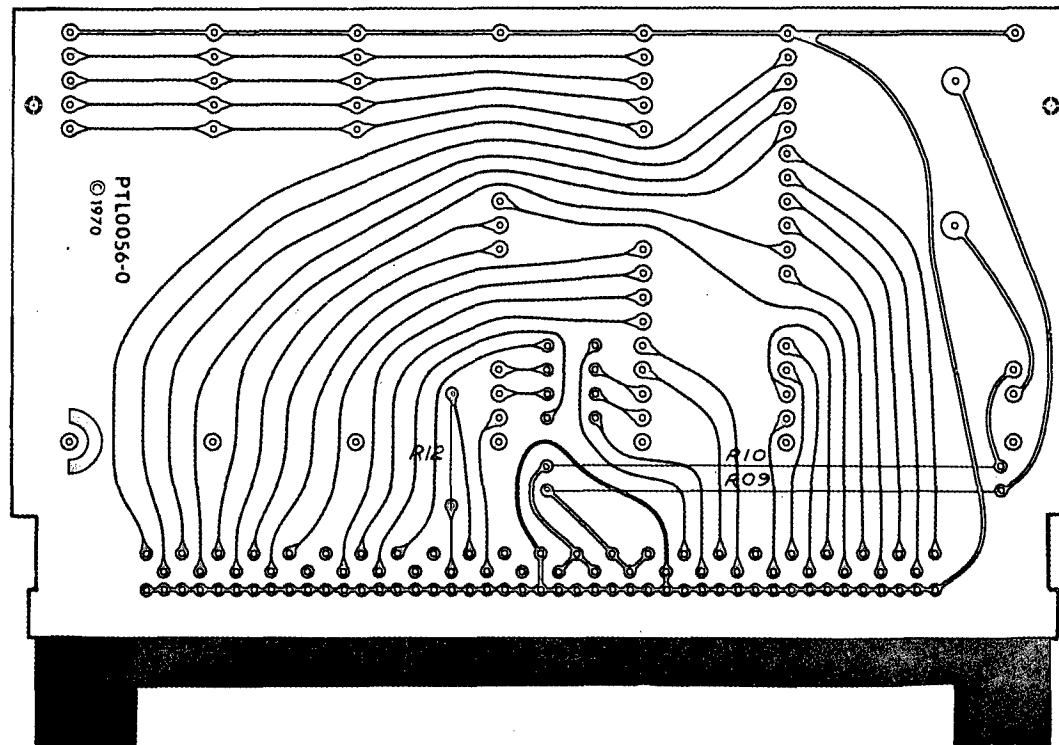
COMPUTER SYSTEMS LABORATORY
 WASHINGTON UNIVERSITY
 ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

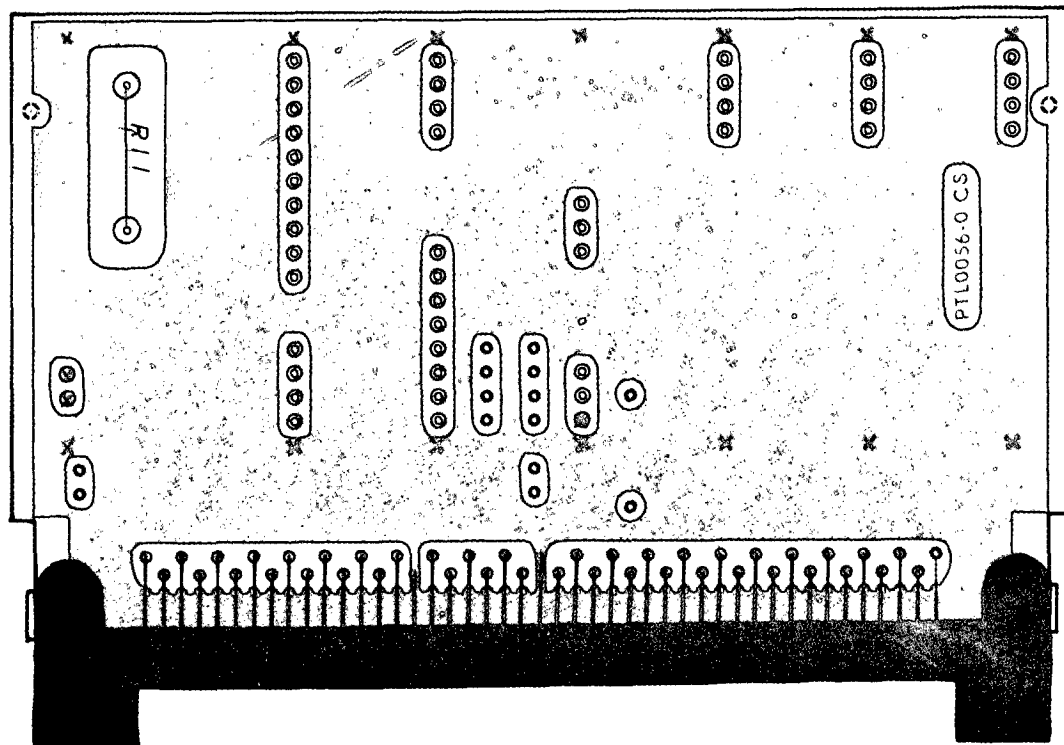
TITLE

IDENTIFICATION LABEL
 DECODE MODULE
 PART #206.6

APPROVED			ENG	DRAWING NO.
BY	FOR	DATE	NTK	206.6D
<i>Maw</i>	<i>Prod.</i>	<i>7/28/70</i>	DRAWN BY KM	
			CHECKED	DATE
			<i>Maw</i>	6-16-70



				COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION DECODER LATERAL MOTHERBOARD ASSEMBLY SIGNAL SIDE PART NO. 206.7	
						APPROVED BY <i>CDM</i> FOR <i>MANUP</i> DATE <i>200170</i>	
						ENG. <i>DLS</i> DRAWN BY <i>PLL</i>	
						CHECKED <i>NTK</i>	
CHANGE NO. <i>1</i>		DATE <i>12-1-70</i>		DESCRIPTION <i>ECO. 0097</i> <i>cem</i>		MACROMODULAR PROJECT	
						DRAWING NO. <i>206.7D1</i>	
						DATE <i>6-19-70</i>	



NOTE: MALE AMPMODU PINS
MUST BE INSTALLED
FROM THIS SIDE IN
LOCATIONS MARKED X
PRECISELY AS SHOWN IN
DRAWINGS 200.50D1 AND
200.50D2.
(17 PINS)

NOTE: SEE DRAWING NUMBER
200.50D28 FOR CONNECTOR
ORIENTATION.

				COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION DECODER LATERAL MOTHERBOARD ASSEMBLY COMPONENT SIDE PART NO. 206.7			
						MACROMODULAR PROJECT		APPROVED BY FOR DATE <i>Cem</i> <i>MANUF.</i> <i>2 Dec 70</i>	
CHANGE NO.	DATE	DESCRIPTION							
1	12-1-70	E.C.Q. 0097		<i>Cem</i>					

JUMPERS
TWO REQUIRED
R09
R10

RESISTOR 30.9K OHM 1% FILM
R12

CONNECTOR
AMPMODU NO. 85931-5
17 REQUIRED

AMP CONNECTOR
583 464-1
ONE REQUIRED

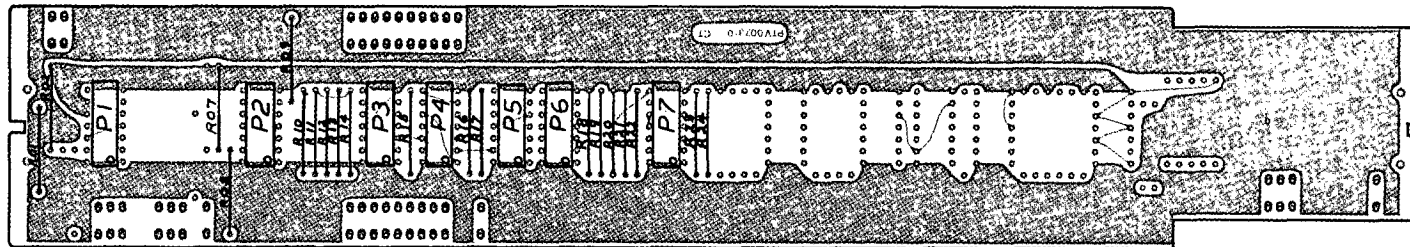
CIRCUIT BOARD
PTL0056-1
ONE REQUIRED

FUSE BUSSMAN GFA 3/4 AMP
ONE REQUIRED
R11

3	7-27-71	E.C.O. 0213
2	12-1-70	E.C.O. 0097
1	10-20-70	E.C.O. 0062 <i>cm</i>
CHANGE NO.	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST DECODER LATERAL MOTHERBOARD ASSEMBLY PART NO. 206.7		
APPROVED		ENG. <i>REO</i>
BY <i>cm</i>	FOR MANUF	DATE <i>5/2/71</i>
CHECKED		DRAWN BY MBP
		DATE 6/18/70

2306 + 70

NOTE:
INSTALL FEMALE AMPMODU CONNECTORS
EXACTLY AS SHOWN ON DWG. 200.50D2.



			COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		COMPONENT IDENTIFICATION DECODER TRANSFER CONTROL BOARD PART NO. 206.8					
			MACROMODULAR PROJECT		APPROVED			ENG. DLS	DRAWING NO.	
2	1-15-74	E.C.O. 0302			445	BY	FOR	DATE	DRAWN BY	206.8D1
1	12-1-70	E.C.O. 0097			Cem	Cem	MANUF.	2-28-70	PLL	
CHANGE NO.	DATE	DESCRIPTION			CHECKED	NTK	DATE	10/28/70		

INTEGRATED CIRCUITS

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
M04	1	P3
M06	3	P2 P6 P7
M10	3	P1 P4 P5

RESISTORS

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
R1	3	R02 R11 R12
R2	5	R07 R10 R20 R21 R24
R3	10	R01 R08 R09 R13 R14 R15 R17 R19 R22 R23
R4	2	R16 R18

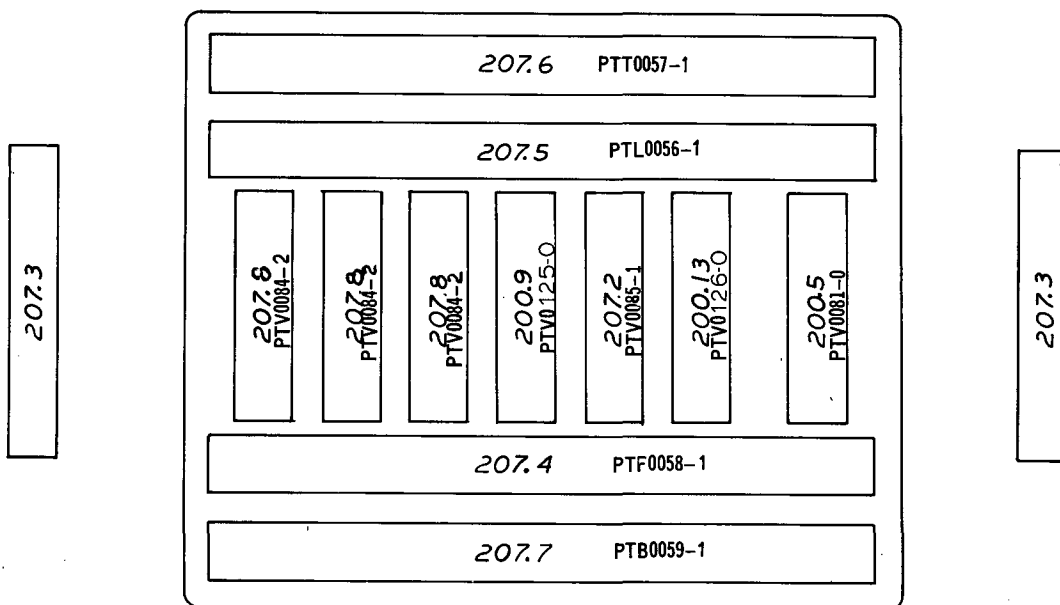
CONNECTORS
AMP MODU NO. 85863-4
47 REQUIRED

CIRCUIT BOARD
PTV0073-1
ONE REQUIRED

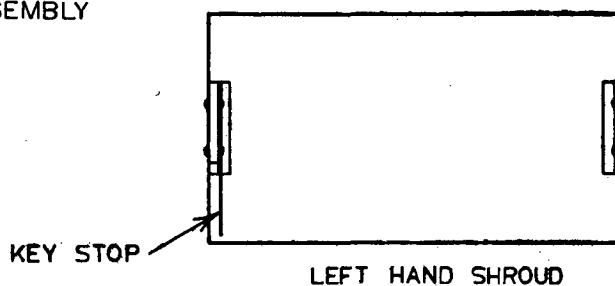
NOTE:

R1 = 1.5K OHM 1% FILM RESISTOR
R2 = 750 OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R4 = 15K OHM 5% CARBON COMP.

2	1-15-74	E.C.O. 0302 <i>MAJ</i>	
1	7-20-72	CORR. REV. LEVEL ON P.C. BOARD	
CHANGE NO.	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			
MACROMODULAR PROJECT			
TITLE PARTS LIST DECODER TRANSFER CONTROL BOARD PART NO. 206.8			
APPROVED		ENG. REO	DRAWING NO.
BY	FOR	DATE	206.8D2
<i>COM</i>	<i>MANVF.</i>	<i>3 Nov 70</i>	
		CHECKED	DATE
		<i>NTK</i>	<i>10-28-70</i>



200.1
ONE CELL CASE
ASSEMBLY



6	11-30-71	E.C.O. 0234	NTK
5	7-27-71	E.C.O. 0214	NTK
4	11-11-70	E.C.O. 0080	NTK
3	6-18-70	NO. CHANGE ON LMB.	
2	6-11-70	NO. CHANGE ON F.P.M.P.	
1	4-17-70	CHANGED F.P.M.B.	
CHANGE NO.	DATE	DESCRIPTION	

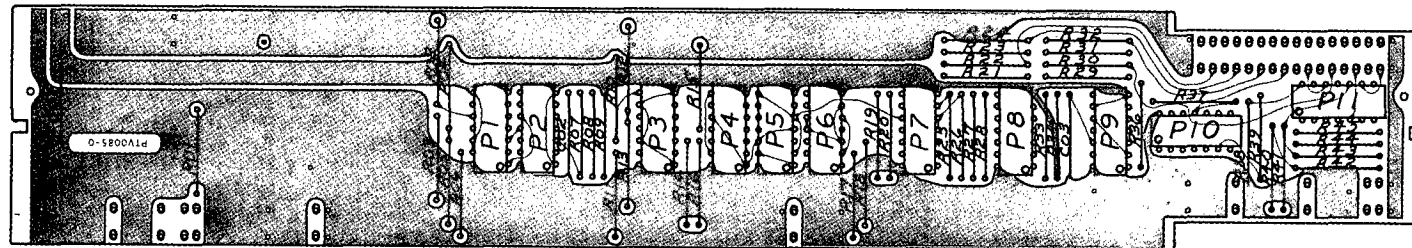
COMPUTER SYSTEMS LABORATORY
WASHINGTON UNIVERSITY
ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

TITLE ASSEMBLY SCHEMATIC & PARTS LIST
LOAD UNIT
PART NO. 207

APPROVED			ENG	DRAWING NO.
BY	FOR	DATE	WAC	207.0D
NTK	Donna	11-30-71	DRAWN BY PLL	
			CHECKED NTK	
			DATE	3-28-70

NOTE:
INSTALL FEMALE AMPMODU CONNECTORS
EXACTLY AS SHOWN ON DRAWING 200.50D2.



			COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION LOAD CONTROL BOARD PART # 207.2				
					APPROVED BY FOR DATE Cam MANUF. 7/8/70 Cam MANUF. 11/30/71				ENG. DLS DRAWN BY PLL
2	11-11-70	E.C.O. 0080 <i>NTK cem</i>	MACROMODULAR PROJECT		CHECKED NTK				DATE 5/11/70
1	6-3-70	CORR. RESISTOR IDENTIFICATION. R16 <i>cam</i>							
CHANGE NO.	DATE	DESCRIPTION							

INTEGRATED CIRCUITS		
TYPE	REQUIRED	LOCATION
M06	2	P7 P8
M09	1	P1
M10	3	P2 P3 P9
M11	2	P5 P6
M20	1	P11
M30	1	P4
M35	1	P10

TYPE	REQUIRED	LOCATION
10,000 pf	1	C01
100 pf	1	C02
510 pf	1	C03

CONNECTORS
AMPMODU NO. 85863-4
42 REQUIRED

CIRCUIT BOARD
PTV0085-1
ONE REQUIRED

RESISTORS		
TYPE	REQUIRED	LOCATION
R0	7	R01 R06 R14 R17 R18 R38 R39
R1	7	R09 R10 R12 R15 R42 R43 R44
R2	12	R02 R04 R07 R08 R19 R20 R25 R26 R27 R28 R33 R34
R3	8	R03 R05 R11 R13 R16 R40 R41 R45
R4	1	R36

RESISTORS (cont)		
TYPE	REQUIRED	LOCATION
R5	8	R21 R22 R23 R24 R29 R30 R31 R32
R6	1	R37

NOTE:

C01 SPRAGUE TYPE CK-103
10,000pf 50wvdc
C02 ELEMENCO DIPPED SILVER
C03 MICA 5%

NOTE:

R0 = JUMPERS
R1 = 1.5K OHM 1% FILM RESISTOR
R2 = 750 OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R4 = 15K 5% CARBON COMP
R5 = 57.6 OHM 1% FILM RESISTOR
R6 = 130 OHM 1% FILM RESISTOR

3	11-30-71	E.C.O. 0234	
2	1-21-71	E.C.O. 0149	NTK
1	11-11-70	E.C.O. 0080	NTK
CHANGE NO.	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY			
WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			
MACROMODULAR PROJECT			
TITLE PARTS LIST LOAD CONTROL BOARD PART NO. 207.2			
APPROVED			ENG. DLS
BY	FOR	DATE	DRAWING NO. 207.2D2
Cum	MANUF.	5/11/70	
CCAA	MANUF.	5/11/70	DRAWN BY MBP
			CHECKED NTK
			DATE 6/19/70

Test Procedure

Load Module Control Board #207.2

This board contains one critical delay whose proper value must be checked on each board prior to assembly into a Load Module.

The delay value must be longer than a specified minimum value. If the delay value is excessively large, the operation of the module will be needlessly slowed down. If the delay value is excessively short, the module may perform incorrectly under certain conditions.

Procedure

Test 1: Tie pins L3 and T81 high and tie pins F2, F3, F4 and F5 to -5.2 volts. Apply a square wave signal with a period of 300 nanoseconds or greater to pin T31. The signal should have a rise and fall time not greater than 10 nanoseconds. Observe the waveform at pin T31 with channel one of a 454 oscilloscope. Observe the waveform at pin L2 with the second channel. The delay between the two waveforms, measured from mid-point of each transition, should be 39 nanoseconds or greater. The delay should be observed for both positive and negative going transitions, and both should be 39 nanoseconds or greater. If the smaller of the two delays is less than 39 ns, the value of C02 should be increased. If the smaller of the two delays is greater than 50 nanoseconds, the value of C02 should be reduced.

The final capacitor value and the measured delays for each board should be recorded on the test sheet provided for that board, along with the serial number of the board.

The circuit board should be carefully inspected to insure that the foregoing procedure has not resulted in damage to the circuit board, particularly in the areas where fresh soldering has taken place. All flux residues should be thoroughly removed.

12-26-70

1 0302 1-15-74 *MJS*

207.2D4

L
O
A
D

METALCRAFT "AUTOGRAPH" OR EQUIVALENT:
 BLANK SIZE: $\frac{1}{4}$ " X 2" SHEARED WITH
 SQUARE CORNERS, BLACK LETTERS, VOGUE
 BOLD 12 POINT BOLD FACE TYPE CENTERED
 TOP, BOTTOM AND SIDES WITH 6 POINT
 SPACING ON MUSTARD PMS 130 BACKING.
 MANUFACTURED FROM .016 THICK ALUMINUM
 WITH SOLVENT ACTIVATED PERMANENT
 ADHESIVE BACKING.

NOTE: PANTONE MATCHING SYSTEM (PMS)

COMPUTER SYSTEMS LABORATORY

WASHINGTON UNIVERSITY

ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

TITLE

IDENTIFICATION LABEL
 LOAD MODULE
 PART #207.3

APPROVED

ENG

DRAWING NO.

BY

FOR

DATE

NTK

207.3D

DRAWN BY
 KM

CHECKED

DATE

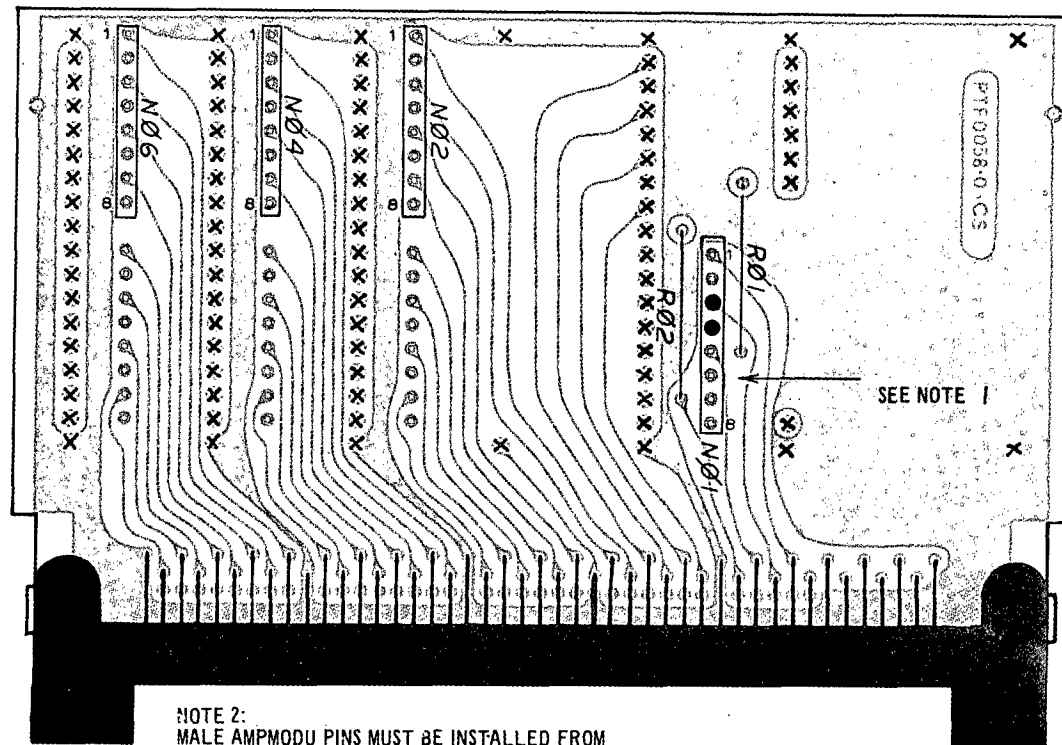
6-16-70

maw

Prod.

7/28/70

maw



NOTE 3:
SEE DRAWING NUMBER 200.50D29
FOR CONNECTOR ORIENTATION.

NOTE 2:
MALE AMPMODU PINS MUST BE INSTALLED FROM
THIS SIDE IN LOCATIONS MARKED X PRECISELY
AS SHOWN IN DRAWINGS 200.50D1 AND 200.50D2.

NOTE 1: ON SPRAGUE RESISTOR
NETWORK LTN-2 IN POSITION
N01 CLIP LEADS NO. 3 AND 4
SO THAT THEY DO NOT TOUCH
BOARD.

				COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION LOAD MODULE FACEPLATE MOTHER BOARD PART NO. 207.4				
				MACROMODULAR PROJECT		APPROVED		ENG.	DRAWING NO.	
1		11-11-70				BY	FOR	DATE	DLS	207.4D1
E.C.O. 0080		NTK cem				Cem	MANUF.	7/8/70	PLL	
CHANGE NO.	DATE	DESCRIPTION				Cem	MANUF.	11/30/71	CHECKED	DATE
								7/7K		6-11-70

RESISTORS 15K OHM 5% CARBON
TWO REQUIRED
R01
R02

SPRAGUE RESISTOR NETWORK LTN-2
FOUR REQUIRED
N01*
N02
N04
N06

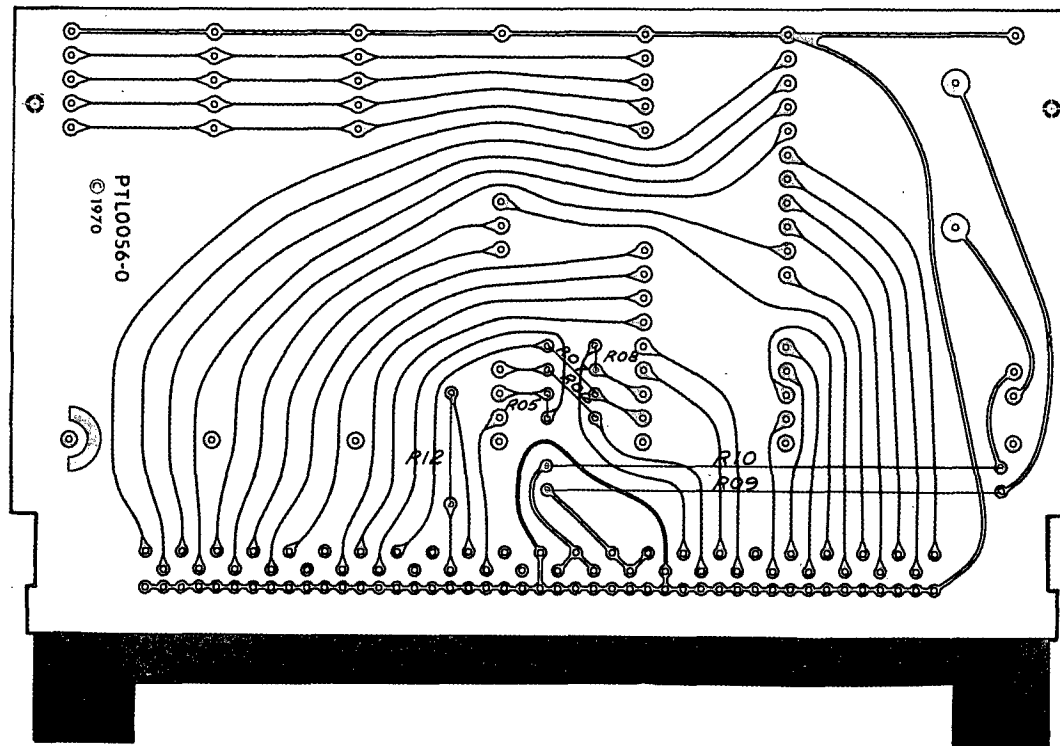
*ON LTN-2 IN POSITION
N01 CLIP PINS 3 AND 4.

AMP CONNECTOR
583 464-1
ONE REQUIRED

CONNECTOR
AMPMODU NO. 85931-5
EIGHTY FIVE REQUIRED

CIRCUIT BOARD
PTF0058-1
ONE REQUIRED

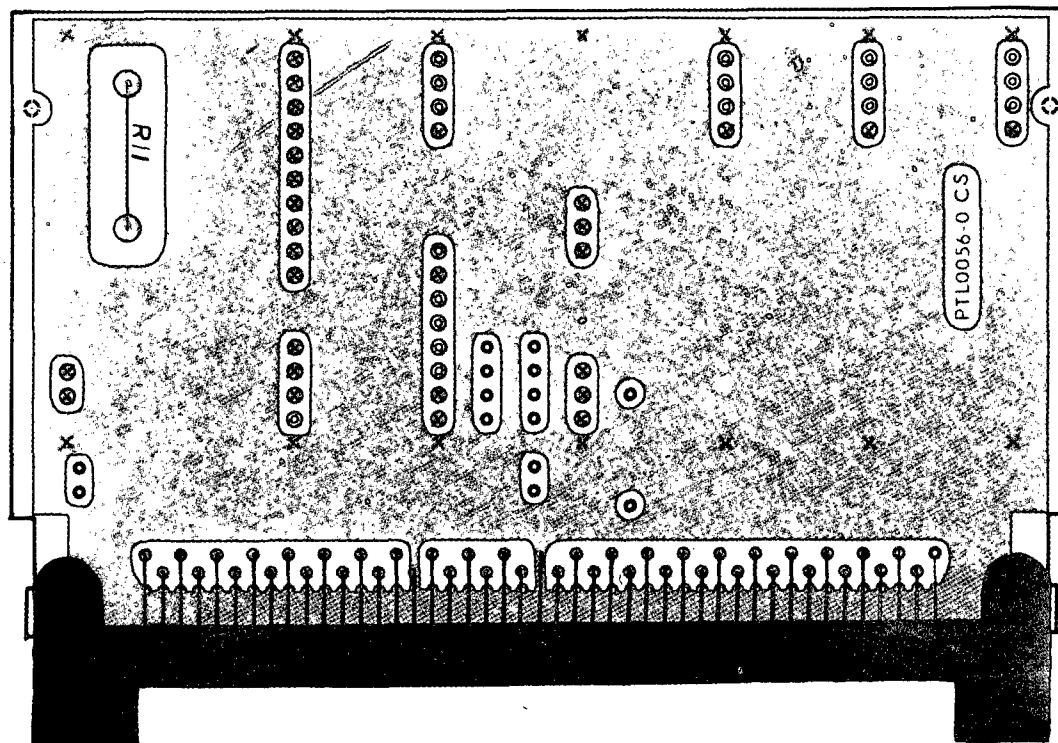
2	7-27-71	E.C.O. 0214
1	11-11-70	E.C.O. 0080 <i>ATK</i> <i>ECAD</i>
CHANGE NO.	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST LOAD MODULE FACEPLATE MOTHERBOARD PART NO. 207.4		
APPROVED		ENG.
BY	FOR	DATE
<i>Cem</i>	MANUF.	7/7/70
<i>Cem</i>	MANUF.	7/7/70
DRAWN BY		DRAWING NO.
MBP		207.4D2
CHECKED		DATE
<i>ATK</i>		7/7/70



				COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION LOAD LATERAL MOTHERBOARD ASSEMBLY PART NO. 207.5 SIGNAL SIDE					
						APPROVED BY FOR DATE <i>Cam</i> <i>MANUF.</i> <i>7/8/70</i> <i>Cam</i> <i>MANUF.</i> <i>11/20/71</i>		ENG. DLS DRAWN BY PLL CHECKED NTK		DRAWING NO. 207.5D1 DATE 6-19-70	
CHANGE NO.	DATE	DESCRIPTION		MACROMODULAR PROJECT							
1	11-11-70	E.C.O. 0080 <i>NTK. cem</i>									

NOTE:
AMPMODU PINS MUST BE INSTALLED
FROM THIS SIDE IN LOCATIONS MARKED
X PRECISELY AS SHOWN IN DRAWINGS
200.50D1 AND 200.50D2.

NOTE:
SEE DRAWING NUMBER 200.50D28
FOR CONNECTOR ORIENTATION.



		COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION LOAD LATERAL MOTHERBOARD ASSEMBLY COMPONENT SIDE PART NO. 207.5			
				APPROVED BY FOR DATE <i>Can</i> MANUF. 12 NOV 70 <i>Can</i> MANUF. 11/30/71			
1		11 24 71	E.C.O. 0232 <i>MLP</i>		ENG. DLS DRAWN BY PLL CHECKED NTK		DRAWING NO. 207.5D2 DATE 11-11-70
CHANGE NO.	DATE	DESCRIPTION		MACROMODULAR PROJECT			

JUMPERS
SIX REQUIRED

R05
R06
R07
R08
R09
R10

RESISTOR 30.9 K OHM 1% FILM
ONE REQUIRED
R12

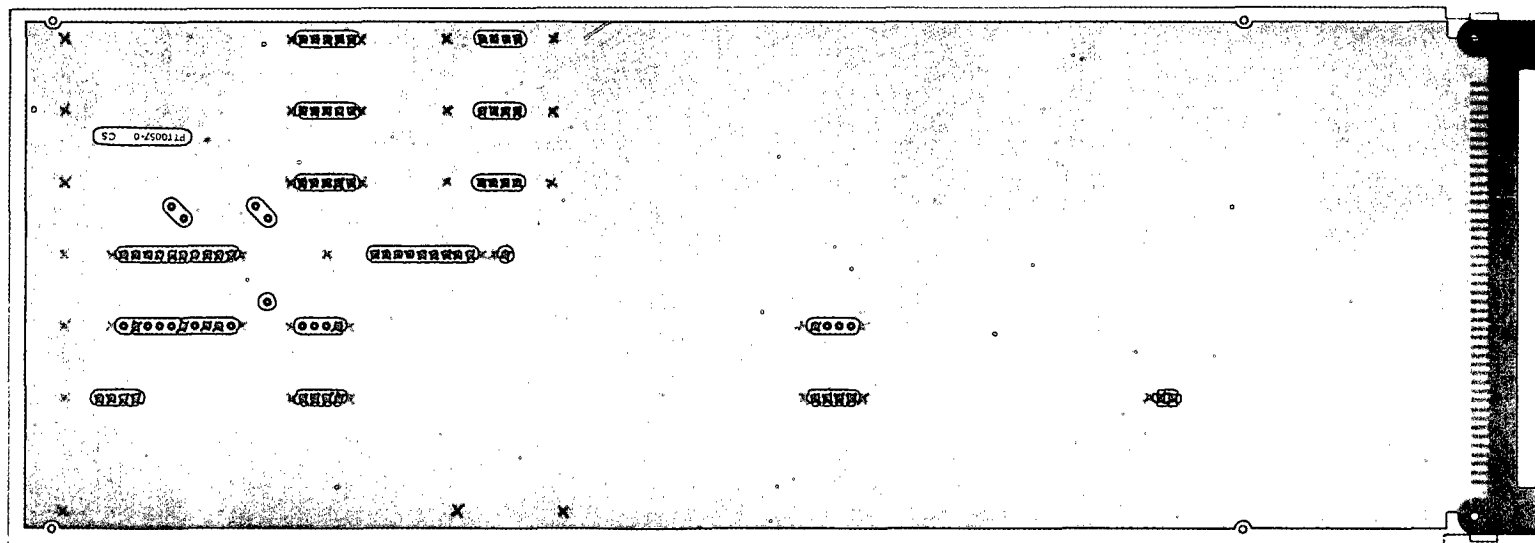
AMP CONNECTOR
583 464-1
ONE REQUIRED

CONNECTORS
AMPMODU 85931-5
FORTY TWO REQUIRED

FUSE
BUSSMAN GFA ¼A
ONE REQUIRED
R11

CIRCUIT BOARD
PTL0056-1
ONE REQUIRED

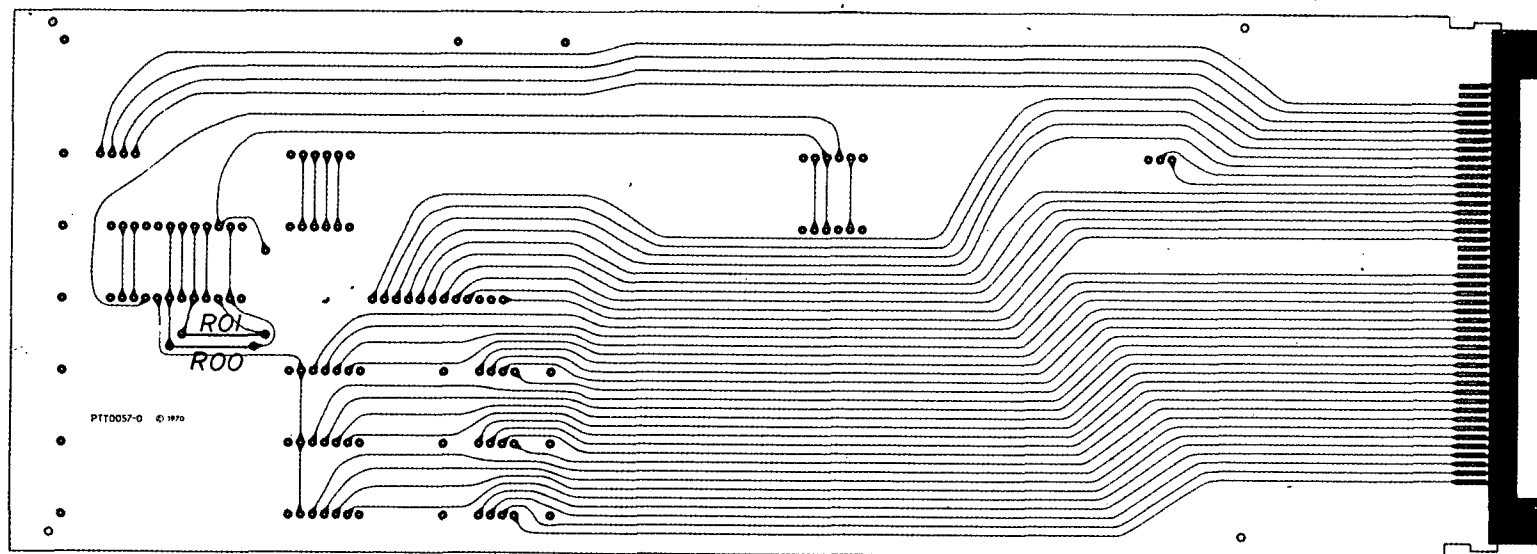
4	11-24-71	E.C.O. 0232	<i>WLP</i>
3	7-27-71	E.C.O. 0214	
2	12-11-70	E.C.O. 0126	
1	11-11-70	E.C.O. 0080	<i>WDC</i>
CHANGE NO.	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			
MACROMODULAR PROJECT			
TITLE PARTS LIST LOAD LATERAL MOTHER BOARD ASSEMBLY PART NO. 207.5			
APPROVED			ENG. <i>RSC</i>
BY <i>Chm</i>	FOR MANUF.	DATE 6/19/70	DRAWING NO. 207.5D3
CHECKED <i>NTK</i>			DATE 6/19/70



NOTE:
SEE DRAWING NUMBER 200.50D26 FOR
CONNECTOR ORIENTATION.

NOTE:
MALE AMPMODU PINS MUST BE INSTALLED
FROM THIS SIDE IN LOCATIONS MARKED X
PRECISELY AS SHOWN IN DWGS. 200.50D1
AND 200.50D2.

			COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION LOAD TOP MOTHERBOARD ASSEMBLY COMPONENT SIDE PART NO. 207.6			
					APPROVED BY <i>Cem</i> FOR <i>MAVVF</i> DATE <i>17 NOV 70</i>		ENG. DLS DRAWN BY PLL	DRAWING NO. 207.6D1
			MACROMODULAR PROJECT		<i>Cem</i> <i>MAVVF</i> <i>11/30/71</i>		CHECKED NTK	DATE <i>11-11-70</i>
CHANGE NO.	DATE				DESCRIPTION			



CHANGE NO.	DATE	DESCRIPTION	COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION LOAD TOP MOTHER BOARD ASSEMBLY, SIGNAL SIDE PART NO. 207.6			
			MACROMODULAR PROJECT		APPROVED BY <i>COM</i> FOR <i>MANUF</i> DATE <i>11/30/70</i>		ENG. DLS DRAWN BY PLL	DRAWING NO. 207.6D2
					CHECKED NTK		DATE 11-11-70	

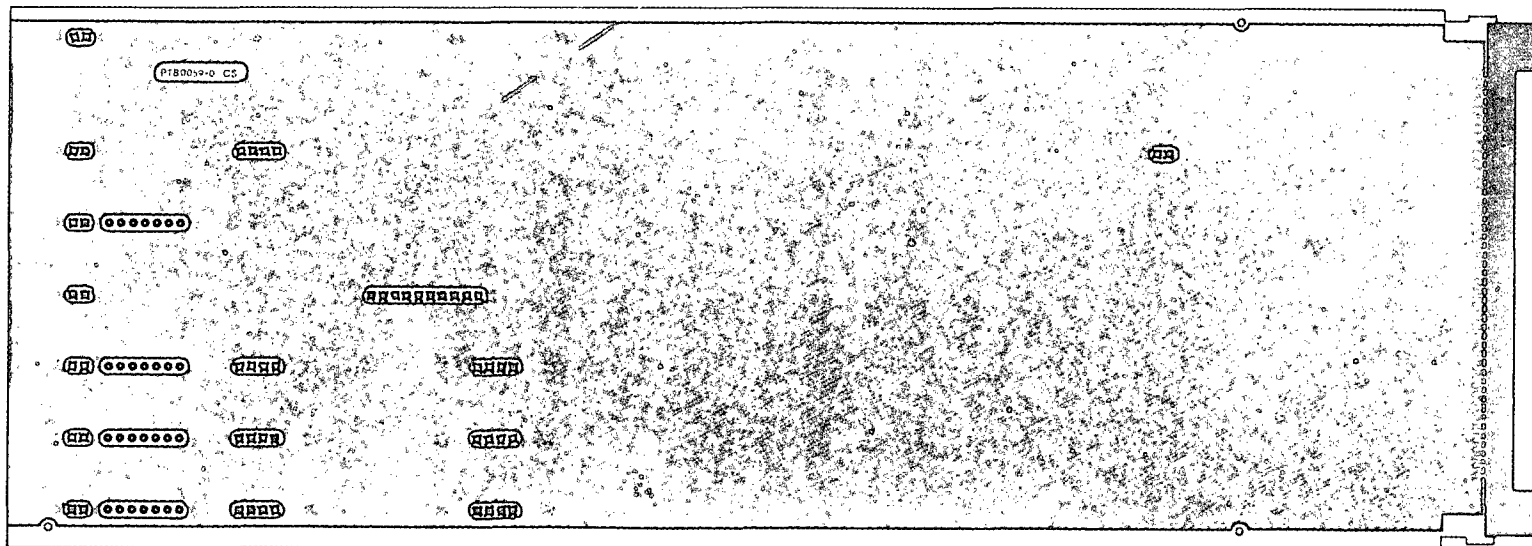
AMP CONNECTOR
1-202845-5
ONE REQUIRED

CONNECTORS
AMPMODU NO. 85931-5
ONE HUNDRED FOUR REQUIRED

JUMPERS
TWO REQUIRED
R00
R01

CIRCUIT BOARD
PTT0057-1
ONE REQUIRED

1	7-27-71	E.C.O. 0214
CHANGE NO.	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST LOAD TOP MOTHERBOARD ASSEMBLY PART NO. 207.6		
APPROVED		ENG. <i>Red</i>
BY	FOR	DATE
DRAWN BY MBP		DRAWING NO. 207.6D3
CHECKED	DATE	
CHECKED <i>RM</i>		DATE 11-11-70



NOTE:
MALE AMPMODU PINS MUST BE INSTALLED
FROM THIS SIDE IN LOCATIONS MARKED X
PRECISELY AS SHOWN IN DWGS. 200.50D1
AND 200.50D2.

NOTE:
SEE DRAWING NUMBER 200.50D27
FOR CONNECTOR ORIENTATION.

CHANGE NO.	DATE	DESCRIPTION	COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI	TITLE COMPONENT IDENTIFICATION LOAD BOTTOM MOTHERBOARD ASSEMBLY PART NO. 207.7			
				APPROVED BY <i>CEM</i> FOR <i>MANUF.</i> DATE <i>17 Nov. 70</i>		ENG. <i>DLS</i> DRAWN BY <i>PLL</i>	DRAWING NO. 207.7D1
			MACROMODULAR PROJECT	<i>CEM</i> <i>MANUF.</i> <i>11/30/71</i>	CHECKED <i>NTK</i>	DATE 11-11-70	

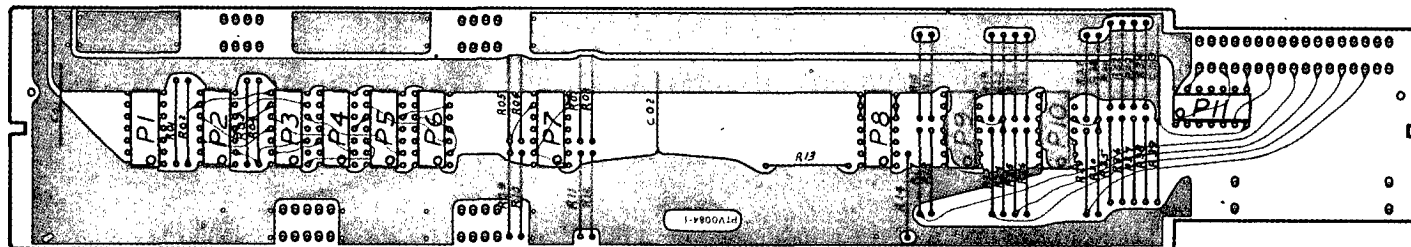
AMP CONNECTOR
1-202845-5
ONE REQUIRED

CONNECTORS
AMP MODU NO. 85931-5
88 REQUIRED

CIRCUIT BOARD
PTB0059-1
ONE REQUIRED

1	7-27-71	E.C.O. 0214
CHANGE NO.	DATE	DESCRIPTION
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>		
<p align="center">MACROMODULAR PROJECT</p>		
<p>TITLE PARTS LIST LOAD BOTTOM MOTHERBOARD ASSEMBLY PART NO. 207.7</p>		
APPROVED		ENG. <i>RED</i>
BY	FOR	DATE
<i>MBP</i>	<i>PAJ</i>	<i>11/20/71</i>
DRAWN BY MBP		DRAWING NO. 207.7D2
CHECKED <i>PAJ</i>		DATE 11-11-70

NOTE:
INSTALL FEMALE AMPMODU CONNECTORS
EXACTLY AS SHOWN ON DWG. 200.50D2.



CHANGE NO.	DATE	DESCRIPTION	COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION LOAD MODULE DATA BOARD PART NO. 207.8				
			MACROMODULAR PROJECT		APPROVED BY <i>Cem</i> FOR <i>MANUF.</i> DATE <i>25 Nov. 70</i>		ENG. <i>R.E.O.</i> DRAWN BY <i>DHO</i>		DRAWING NO. 207.8D1
					CHECKED BY <i>Cem</i> DATE <i>11/20/71</i>		NTK		DATE 11-18-70

INTEGRATED CIRCUITS

TYPE	REQUIRED	LOCATION
------	----------	----------

M01B	2	P1 P8
M06	2	P9 P10
M10	2	P3 P6
M20	1	P11
M30	1	P7
M16	2	P4 P5
M47	1	P2

CAPACITORS*

TYPE	REQUIRED	LOCATION
------	----------	----------

10,000 pf	3	C01 C02 C03
-----------	---	-------------------

*SPRAGUE TYPE CK-103
CERAMIC DISC 50 WVDC

RESISTORS

TYPE	REQUIRED	LOCATION
------	----------	----------

R0	2	R14 R39
R1	8	R05 R06 R07 R08 R35 R36 R37 R38
R2	8	R15 R16 R19 R20 R21 R22 R27 R28
R3	13	R01 R02 R03 R04 R09 R10 R11 R12 R13 R31 R32 R33 R34
R5	8	R17 R18 R23 R24 R25 R26 R29 R30

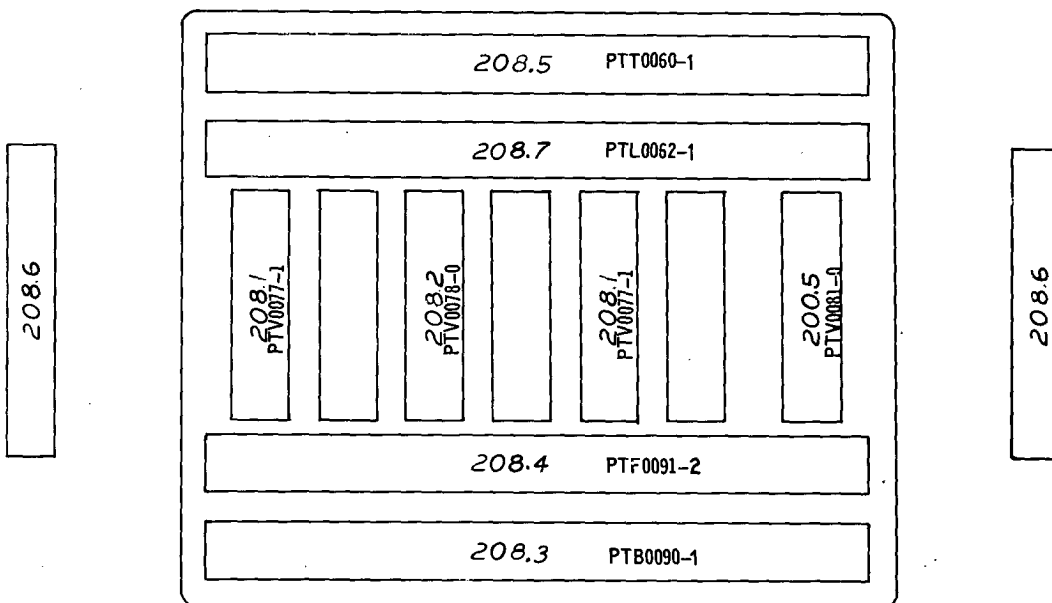
CONNECTORS
AMPMODU NO. 85863-4
52 REQUIRED

PRINTED CIRCUIT BOARD
PTV0084-2
ONE REQUIRED

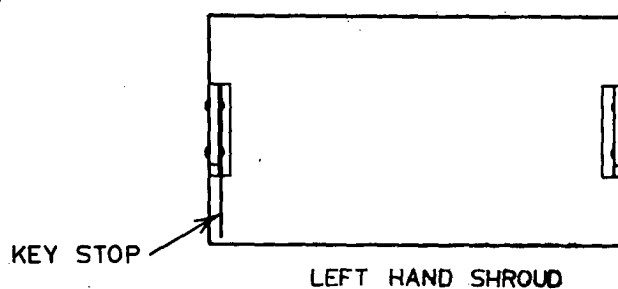
NOTE:

R0 = JUMPERS
R1 = 1.5K OHM 1% FILM RESISTOR
R2 = 750 OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R5 = 57.6 OHM 1% FILM RESISTOR

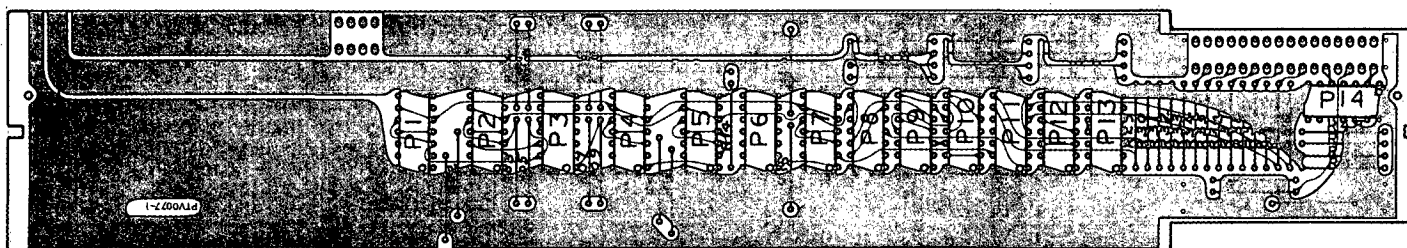
1	11-30-71	E.C.O. 0234 <i>NTK</i>
CHANGE NO.	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY		
WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST LOAD DATA BOARD PART NO. 207.8		
APPROVED BY <i>MBP</i> FOR <i>MBP</i> DATE <i>25 Nov 70</i>		ENG. <i>REO</i>
DRAWN BY <i>MBP</i>		DRAWING NO. 207.8D2
CHECKED <i>NTK</i>		DATE 11-18-70



200.1
ONE CELL CASE
ASSEMBLY



5	7-27-71	E.C.O. 0215	WAC
4	11-9-70	CHG.DOC NO-ADD BD.NOS.	WAC
3	6-19-70	NO. CHANGE ON L.M.B. CERN	
2	6-9-70	NEW PART NO. ON BMB CERN	
1	4-17-70	CHANGED TOP M.B. CERN	
CHANGE NO.	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			MACROMODULAR PROJECT TITLE ASSEMBLY SCHEMATIC & PARTS LIST CALL DECISION CALL UNIT PART NO. 208
APPROVED		ENG	DRAWING NO.
BY	FOR	DATE	WAC
WAC	Documentation	4/8	DRAWN BY
CERN	WAC	11/2/70	PLL
CERN	WAC	2/8/73	CHECKED
			DATE
			NTK
			3-28-70



NOTE:
INSTALL FEMALE AMPMODU CONNECTORS
EXACTLY AS SHOWN ON DRAWING 200.50D2.

1	11/10/70	REPLACES PTV0070-0. <i>cam</i>	COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION CALL UNIT "D"-ELEMENT BOARD PART NO. 208.1			
					DRAWING NO. 208.1D1			
CHANGE NO.	DATE	DESCRIPTION	MACROMODULAR PROJECT		APPROVED BY <i>Cam</i> FOR <i>MAVUP</i> DATE <i>2/8/72</i>		ENG. <i>REO</i> DRAWN BY <i>PLL</i>	DATE 11/10/70
					CHECKED <i>NTK</i>			

INTEGRATED CIRCUITS

TYPE	REQUIRED	LOCATION
M10	6	P1 P2 P4 P5 P7 P8
M01B	1	P6
M06	3	P11 P12 P13
M20	1	P14
M31	2	P9 P10
M30	1	P3

CAPACITORS *

TYPE	REQUIRED	LOCATION
10,000 pf	2	C01 C02

*CK-103 = SPRAGUE CERAMIC DISK
10,000 pf 50 WVDC

RESISTORS

TYPE	REQUIRED	LOCATION
R1	10	R04 R06 R08 R10 R13 R16 R19 R20 R45 R46
R2	12	R21 R22 R23 R24 R25 R26 R27 R28 R29 R30 R31 R32
R3	14	R01 R02 R03 R05 R07 R09 R11 R12 R14 R15 R17 R18 R47 R48

RESISTORS (c ont.)

TYPE	REQUIRED	LOCATION
R5	12	R33 R34 R35 R36 R37 R38 R39 R40 R41 R42 R43 R44

CONNECTORS
AMPMODU NO. 85863-4
31 REQUIRED

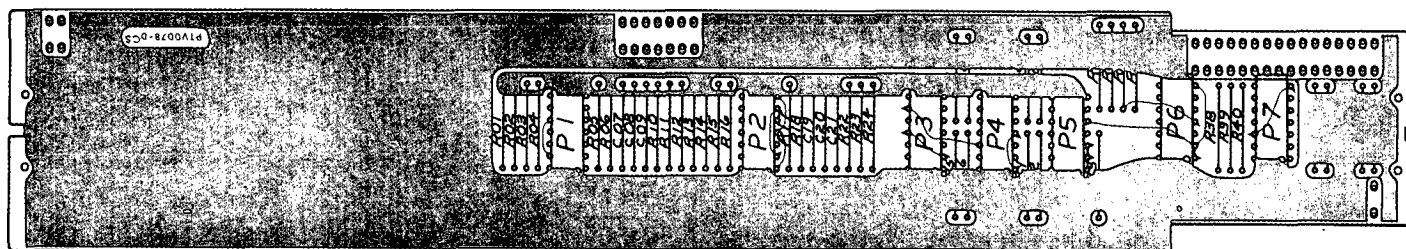
CIRCUIT BOARD
PTV0077-1
ONE REQUIRED

NOTE:

R1 = 1.5K OHM 1% FILM RESISTOR
R2 = 750 OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R5 = 57.6 OHM 1% FILM RESISTOR

CHANGE NO.		DATE	DESCRIPTION
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>			
<p align="center">MACROMODULAR PROJECT</p>			
<p>TITLE PARTS LIST CALL UNIT "D" ELEMENT BOARD PART NO. 208.1</p>			
APPROVED		ENG.	DRAWING NO.
BY	FOR	DATE	208.1D2
COM. MANUF.	MANUF.	DATE	
COM. MANUF.	MANUF.	DATE	CHECKED
			DATE
			11-10-70

NOTE:
INSTALL FEMALE AMPMODU
CONNECTORS EXACTLY AS
SHOWN ON DWG. NUMBER
200.50D2.



1	11-9-70	ADD NOTE <i>cem</i>	COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			TITLE COMPONENT IDENTIFICATION CDC CONTROL BOARD PART NO. 208.2			
			MACROMODULAR PROJECT			APPROVED BY <i>cem</i> FOR MANUF. DATE 25 Nov. 70		ENG. DLS	DRAWING NO. 208.2D1
						CHECKED <i>cem</i> MANUF.		DRAWN BY PLL	
CHANGE NO.	DATE	DESCRIPTION				CHECKED NTK		DATE 5-12-70	

INTEGRATED CIRCUITS

TYPE	REQUIRED	LOCATION
M01B	1	P5
M06	1	P4
M10	2	P1 P2
M20	2	P6 P7
M30	1	P3

CAPACITORS *

TYPE	REQUIRED	LOCATION
43 pf	2	C9 C19
50 pf	2	C8 C20
56 pf	2	C7 C21

*DIPPED SILVER MICA
5% 50 WVDC

RESISTORS

TYPE	REQUIRED	LOCATION
R0	5	R41 R42 R43 R44 R33
R1	6	R01 R02 R06 R13 R14 R18
R2	10	R10 R11 R12 R22 R23 R24 R27 R28 R29 R30
R3	13	R03 R04 R05 R15 R16 R17 R34 R35 R36 R37 R38 R39 R40

RESISTORS (cont)

TYPE	REQUIRED	LOCATION
R5	4	R25 R26 R31 R32

CONNECTORS
AMPMODU NO. 85863-4
35 REQUIRED

CIRCUIT BOARD
PTV0078-0
ONE REQUIRED

NOTE:

R0 = JUMPERS
R1 = 1.5K OHM 1% FILM RESISTOR
R2 = 750 OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R5 = 57.6 OHM 1% FILM RESISTOR

2	1-15-74	E.C.O. 0302	445
1	2-7-72	E.C.O. 0252	445 Conn
CHANGE NO.	DATE	DESCRIPTION	
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>			
<p align="center">MACROMODULAR PROJECT</p>			
<p>TITLE PARTS LIST CDC CONTROL BOARD PART NO. 208.2</p>			
APPROVED			ENG.
BY	FOR	DATE	208.2D2
MANUF.	5/12/70	DRAWN BY MBP	
CHECKED	DATE		
	6/23/70		

Delay Test
Call Module Board #208.2

This board contains six delays whose values must be checked prior to the inclusion of the board in a module. The minimum value observed for each delay must lie in the range 37 nsec to 45 nsec, inclusive.

The values of the delays are affected by the amplitude of the input signal. In order to assure acceptable delay values for a wide range of input voltages, each delay is tested for two sets of voltages.

Procedure For Testing A Delay

Step 1. The delay has a pair of input pins (see chart below for pins). Connect one phase of a square wave to one of the pins and connect the other phase of the square wave to the other pin.

The square wave is to have a period of 700 nsec or more, rise and fall times of 10 nsec or less, and amplitudes of -0.60V and -1.00V.

Connect channels 1 and 2 of a 454 oscilloscope to the pins indicated in the chart and observe the interval between a transition on channel 1 and the subsequent transition on channel 2. The transitions will be in the same direction for delay #1 and delay #4 and will be in opposite directions for the other delays. Measuring from midpoint to midpoint, record the following times:

- a). the interval beginning with a positive-going transition on channel 1.
- b). the interval beginning with a negative-going transition on channel 1.

Step 2. This step is exactly the same as step 1 except that the square wave amplitudes are -1.50V and -1.90V.

Step 3. From the values recorded in steps 1 and 2, determine the minimum recorded value. If this value does not lie in the range 37 nsec to 45 nsec, change the value of the capacitor indicated in the chart and then repeat steps 1, 2, and 3. A capacitor change of 5 pf will change the delay about 2 nsec.

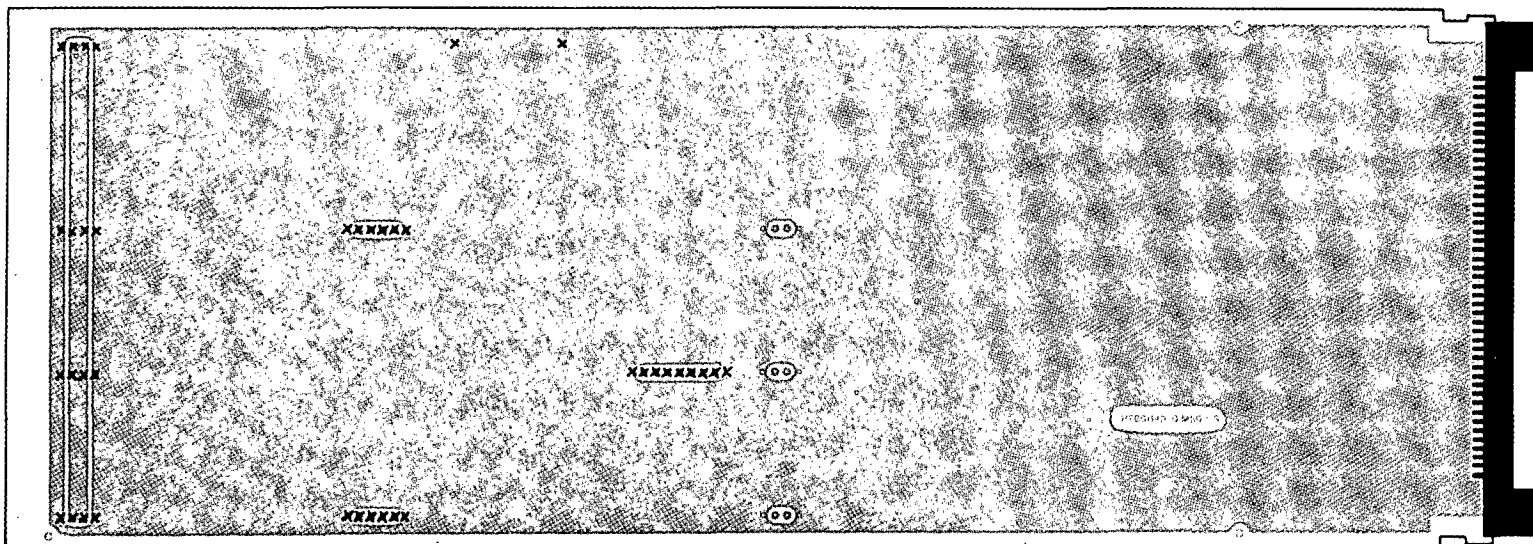
<u>Delay</u>	<u>Input Pins</u>	<u>Ch.1</u>	<u>Ch.2</u>	<u>Capacitor</u>
1	F8, F9	F9	B40	C19
2	F14, F15	F15	B41	C20
3	F16, F17	F17	B42	C21
4	F4, F5	F5	B43	C09
5	F10, F11	F11	B44	C08
6	F12, F13	F13	B45	C07

The final capacitor values and the measured delays for each board should be recorded on the test sheet provided for that board, along with the serial number of the board.

The circuit board should be carefully inspected to insure that the foregoing procedure has not resulted in damage to the circuit board, particularly in the areas where fresh soldering has taken place. All flux residues should be thoroughly removed.

ISSUE — 12-28-70

208.2D5



NOTE:
AMPMODU PINS MUST BE INSTALLED
FROM THIS SIDE IN LOCATIONS MARKED
X PRECISELY AS SHOWN IN DWGS. 200.50D1
AND 200.50D2.
(39 PINS)


NOTE:
SEE DRAWING NUMBER 200.50D27
FOR CONNECTOR ORIENTATION.

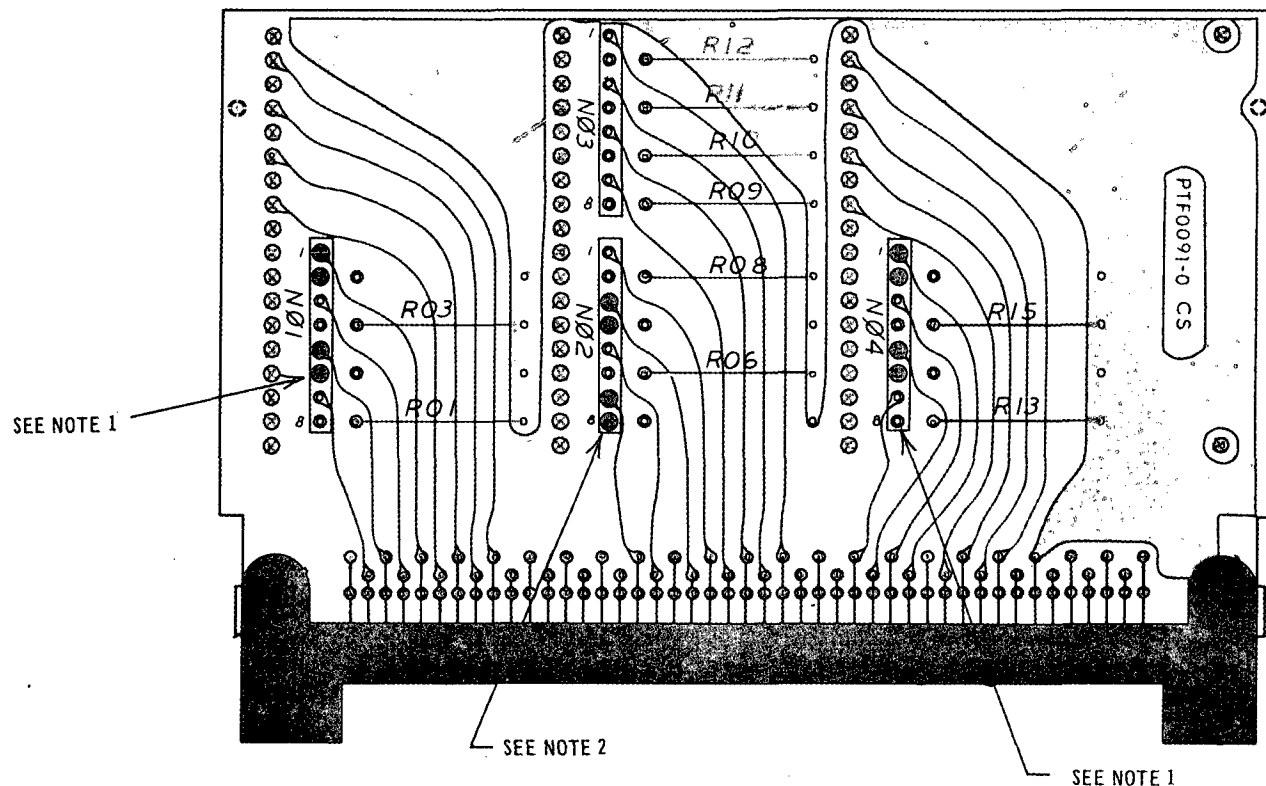
				COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION CALL BOTTOM MOTHERBOARD ASSEMBLY PART NO. 208.3			
				MACROMODULAR PROJECT		APPROVED BY FOR DATE		ENG. RED	DRAWING NO. 208.3D1
						CEM MANUF 25 Nov 70 CEM MANUF 8 Feb 72		DRAWN BY PLL	
CHANGE NO.	DATE	DESCRIPTION				CHECKED TR		DATE 11/10/70	

CONNECTOR
AMP 1-202 845-5
ONE REQUIRED

CONNECTORS
AMPMODU NO. 85931-5
THIRTY NINE REQUIRED

CIRCUIT BOARD
PTB0090- 1
ONE REQUIRED

1	7-15-71	E.C.O. 0205	
CHANGE NO.	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			
MACROMODULAR PROJECT			
TITLE PARTS LIST CALL BOTTOM MOTHERBOARD ASSEMBLY PART NO. 208.3			
APPROVED			ENG.
BY	FOR	DATE	208.3D2
CSA	MANUF.	6/22/70	
DRAWN BY			DATE
MBP			
CHECKED			11-10-70
			



NOTE 1: CLIP PINS 1, 2, 5 AND 6 ON LTN-2 IN POSITION N01 AND N04.

NOTE 2: CLIP PINS 3, 4, 7 AND 8 ON LTN-2 IN POSITION N02.

NOTE 3: AMPMODU PINS MUST BE INSTALLED FROM THIS SIDE IN LOCATIONS MARKED X PRECISELY AS SHOWN IN DRAWINGS 200.50D1 AND 200.50D2.

NOTE 4: SEE DRAWING NUMBER 200.50D29 FOR CONNECTOR ORIENTATION.

			COMPUTER SYSTEMS LABORATORY		TITLE			
			WASHINGTON UNIVERSITY		COMPONENT IDENTIFICATION			
			ST. LOUIS, MISSOURI		CALL UNIT FACEPLATE MOTHERBOARD ASSEMBLY			
					PART NO. 208.4			
CHANGE NO.	DATE	DESCRIPTION	MACROMODULAR PROJECT		APPROVED		ENG. REQ	DRAWING NO.
					BY	FOR	DATE	
2	11-10-70	ADDED LTN-2 IN N01 AND N04 <i>clm</i>			<i>clm</i>	MAVUP	28 Nov 70	208.4D1
1	6-23-70	Added Note <i>clm</i>			<i>clm</i>	MAVUP	8 Feb 72	
							CHECKED <i>MTX</i>	DATE 6/8/70

RESISTORS 15K OHM 1/4WATT 5% CARBON COMP
TEN REQUIRED

R01
R03
R06
R08
R09
R10
R11
R12
R13
R15

SPRAGUE NETWORK LTN-2
FOUR REQUIRED

N01 *
N02 *
N03
N04 *

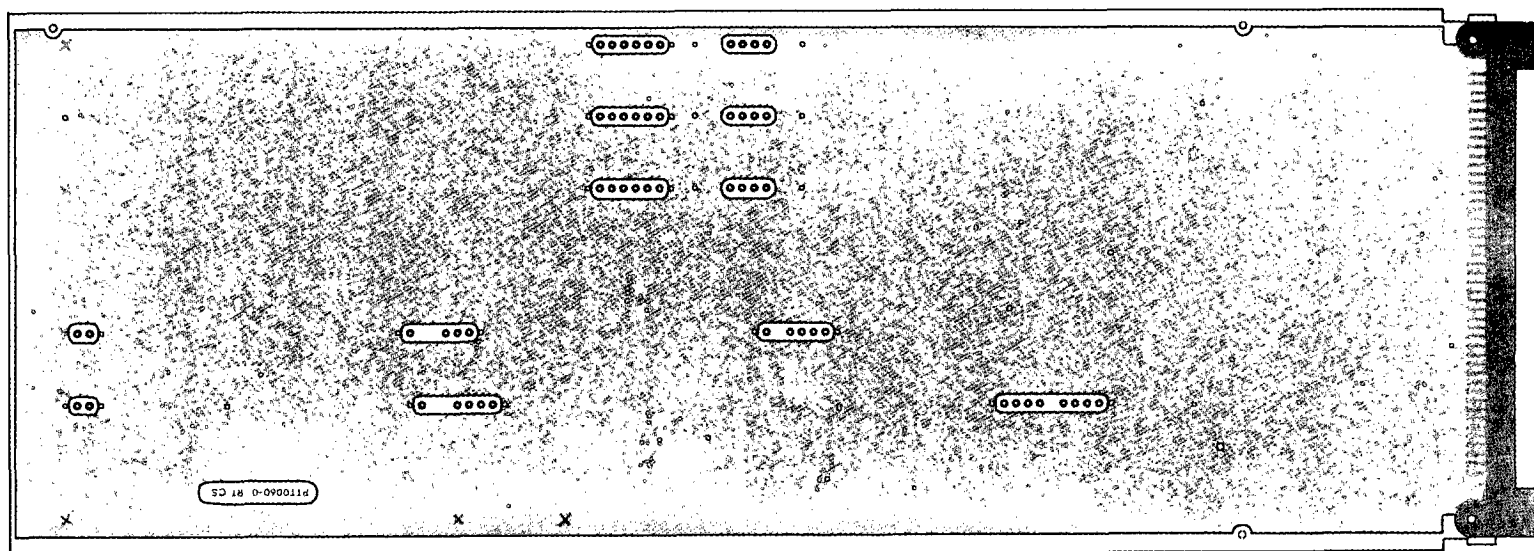
AMP CONNECTOR 583464-1
ONE REQUIRED

CONNECTORS
AMPMODU NO. 85931-5
56 REQUIRED

CIRCUIT BOARD
PTF0091-2
ONE REQUIRED

*NOTE: CLIP PINS 1, 2, 5 AND 6 ON LTN-2
IN POSITION N01 AND N04.
CLIP PINS 3, 4, 7 AND 8 ON LTN-2
IN POSITION N02.

3	7-20-72	CORR. REV. LEVEL ON P.C. BOARD	
2	7-15-71	E.C.O. 0205	CLIA
1	11-10-70	ADD INFO.	CLIA
CHANGE NO.	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			
MACROMODULAR PROJECT			
TITLE PARTS LIST CALL UNIT FACEPLATE MOTHERBOARD ASSEMBLY			
APPROVED		ENG. <i>REO</i>	DRAWING NO.
BY <i>CLIA</i>	FOR MANUF	DATE 6/23/70	208.4D2
<i>CLIA</i>	<i>MANUF</i>	DATE 6/11/72	
		CHECKED <i>MBP</i>	DATE
		<i>NTK</i>	11-10-70



NOTE:
SEE DRAWING NUMBER 200.50D26
FOR CONNECTOR ORIENTATION.

NOTE:
MALE AMPMODU PINS MUST BE
INSTALLED FROM THIS SIDE IN
LOCATIONS MARKED X PRECISELY
AS SHOWN IN DRWGS. 200.50D1
AND 200.50D2.
(6 PINS)

				COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION CALL TOP MOTHERBOARD ASSEMBLY PART NO. 208.5				
				MACROMODULAR PROJECT		APPROVED BY FOR DATE <i>Cem</i> MANUF. 25 Nov 70 <i>Cem</i> MANUF. 8 Feb 71			ENG. DLS DRAWN BY PLL	DRAWING NO. 208.5D1
CHANGE NO.	DATE	DESCRIPTION							CHECKED NTK DATE 11/30/70	

CONNECTOR AMP 1-202845-5
ONE REQUIRED

CONNECTOR
AMP MODU NO. 85931-5
SIX REQUIRED

CIRCUIT BOARD
PTT0060-1
ONE REQUIRED

1	7-15-71	E.C.O. 0205	
CHANGE NO.	DATE	DESCRIPTION	
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>			
<p align="center">MACROMODULAR PROJECT</p>			
<p>TITLE PARTS LIST CALL TOP MOTHERBOARD ASSEMBLY PART NO. 208.5</p>			
APPROVED			ENG. <i>K. E. D.</i>
BY	FOR	DATE	DRAWING NO.
<i>C. E. D.</i>	MANUF	4/20/70	208.5D2
<i>C. E. D.</i>	MANUF	5/1/70	DRAWN BY MBP
			CHECKED <i>MR</i>
			DATE 11-10-70

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METALCRAFT "AUTOGRAPH" OR EQUIVALENT:
BLANK SIZE: $\frac{1}{4}$ " X 2" SHEARED WITH
SQUARE CORNERS. BLACK LETTERS, VOGUE
BOLD 12 POINT BOLD FACE TYPE CENTERED
TOP, BOTTOM AND SIDES WITH 6 POINT
SPACING ON GREY BLUE PMS 550 BACKING.
MANUFACTURED FROM .016 THICK ALUMINUM
WITH SOLVENT ACTIVATED PERMANENT
ADHESIVE BACKING.

NOTE: PANTONE MATCHING SYSTEM (PMS)

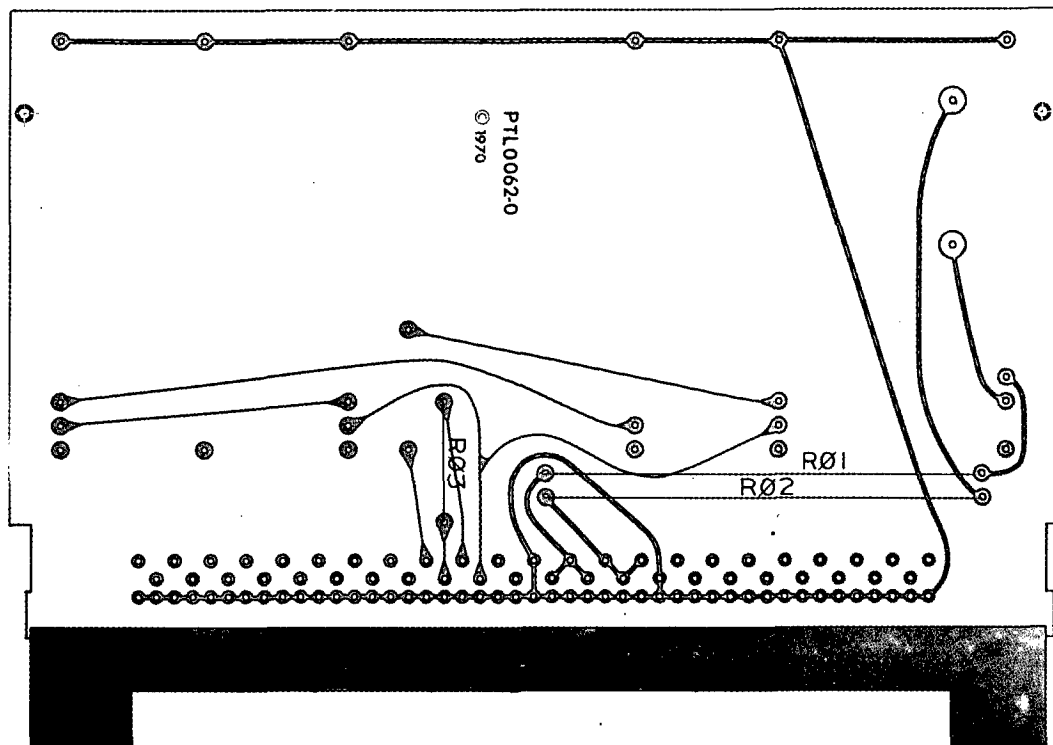
COMPUTER SYSTEMS LABORATORY
WASHINGTON UNIVERSITY
ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

TITLE

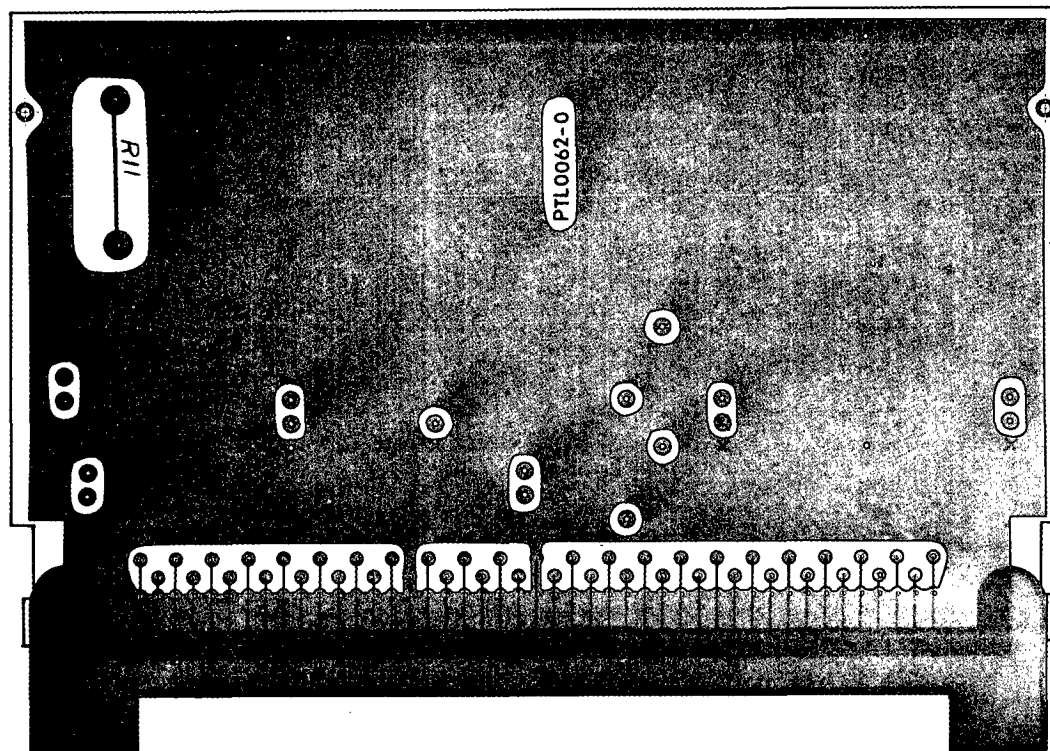
IDENTIFICATION LABEL
CALL MODULE
PART #208.6

APPROVED			ENG NTK	DRAWING NO. 208.6D
BY	FOR	DATE		
<i>Maw</i>	<i>Prod.</i>	<i>7/28/70</i>	DRAWN BY KM	DATE 6-16-70
			CHECKED <i>Maw</i>	



		COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION CALL UNIT LATERAL MOTHERBOARD ASSEMBLY PART NO. 208.7 SIGNAL SIDE				
				APPROVED BY: <i>Clem</i> FOR: <i>MAVUE</i> DATE: <i>6/23/70</i> BY: <i>Clem</i> FOR: <i>MAVUE</i> DATE: <i>6/23/70</i>				
1	11-10-70	REMOVE NOTE & AMPMODUS <i>cem</i>		MACROMODULAR PROJECT		ENG. DLS DRAWN BY PLL		DRAWING NO. 208.701
CHANGE NO.	DATE	DESCRIPTION				CHECKED <i>NTK.</i> DATE 6/23/70		

NOTE:
AMP/ODU PINS MUST BE INSTALLED
FROM THIS SIDE IN LOCATIONS MARKED
X PRECISELY AS SHOWN IN DRAWINGS
200.50D1 AND 200.50D2.



NOTE:
SEE DRAWING NUMBER 200.50D28
FOR CONNECTOR ORIENTATION.

				COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION CALL LATERAL MOTHERBOARD ASSEMBLY PART NO. 208.7 COMPONENT SIDE				
				MACROMODULAR PROJECT		APPROVED BY FOR DATE CAM MANUF. 25 Nov 70 CAM MANUF. 8 Feb 72			ENG. DLS DRAWN BY PLL CHECKED NTK	DRAWING NO. 208.7D2 DATE 11/10-70
CHANGE NO.	DATE	DESCRIPTION								

JUMPERS
TWO REQUIRED
R01
R02

SENSE RESISTOR
61.9K 1% FILM
ONE REQUIRED
R03

CONNECTOR AMP 583 464-1
ONE REQUIRED

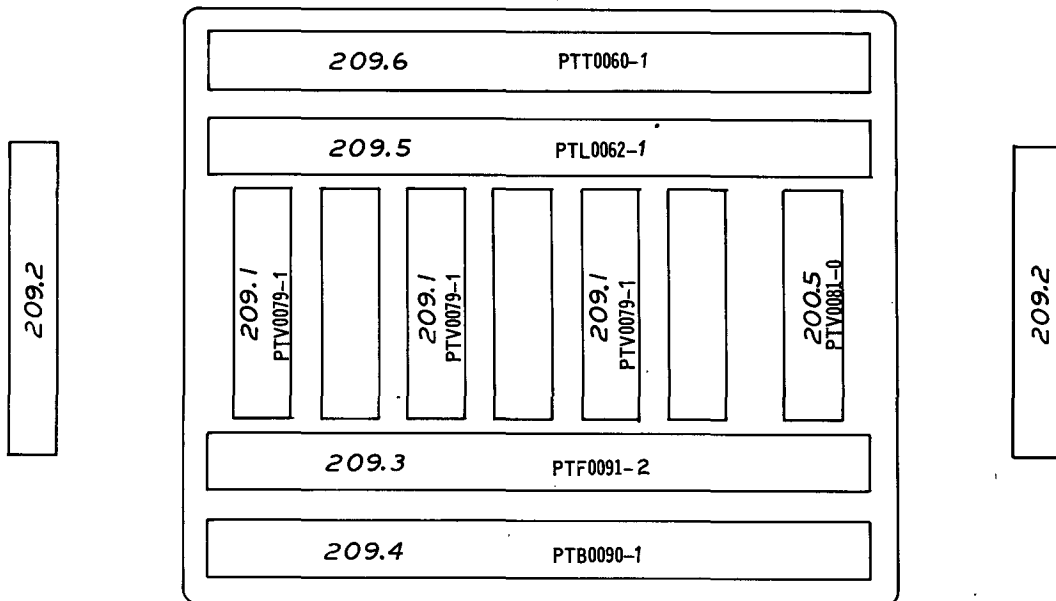
CONNECTOR
AMPMODU NO. 85931-5
ELEVEN REQUIRED

FUSE
BUSSMAN GFA 3/4AMP
ONE REQUIRED
R11

CIRCUIT BOARD
PTL0062-1
ONE REQUIRED

4	7-15-71	E.C.O. 0205	
3	1-15-71	E.C.O. 0148	MTK
2	12-11-70	E.C.O. 0128	MTK
1	11-10-70	ADD INFO.	MTK
CHANGE NO.	DATE	DESCRIPTION	
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>			
<p align="center">MACROMODULAR PROJECT</p>			
<p>TITLE: PARTS LIST CALL UNIT LATERAL MOTHERBOARD ASSEMBLY PART NO. 208.7</p>			
APPROVED			ENG. REC
BY	FOR	DATE	DRAWING NO. 208.7D3
Cam	MANUF	6/22/70	
Cam	MANUF	8/6/72	CHECKED MTK
			DATE 11-10-70

25 NOV 70

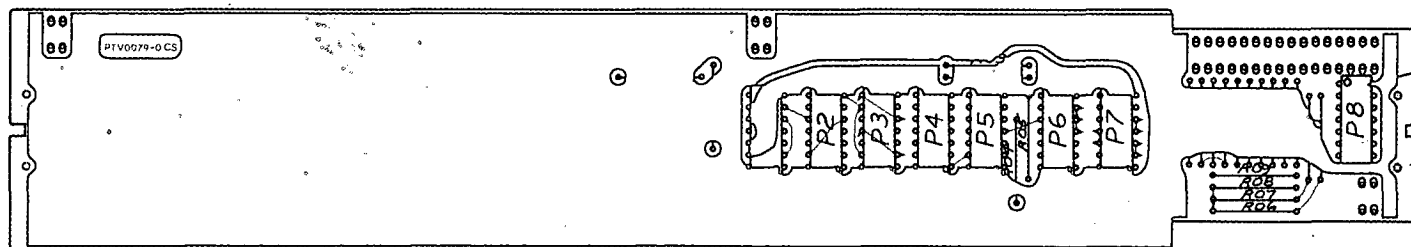


200.1
ONE CELL CASE
ASSEMBLY

6	7-27-71	E.C.O. 0216 <i>NTK</i>
<i>NTK</i> 5	10-6-70	ADDED PC. BOARD NOS.
<i>NTK</i> 4	6-22-70	TITLE CHANGED
<i>NTK</i> 3	6-19-70	NO. CHANGE ON L.M.B.
<i>NTK</i> 2	6-9-70	NEW PART NO. ON FP & BMB
<i>NTK</i> 1	4-17-70	CHANGED TOP M.B.

CHANGE NO.	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		

MACROMODULAR PROJECT			
TITLE ASSEMBLY SCHEMATIC & PARTS LIST MERGE RENDEZVOUS UNIT PART NO. 209			
APPROVED		ENG	DRAWING NO.
BY	FOR	DATE	209.0D
<i>NTK</i>	<i>Documenter</i>	<i>4/8</i>	
CHECKED		DATE	3-28-70
<i>NTK</i>		<i>11-27-70</i>	



NOTE 1: INSTALL FEMALE AMPMODU
CONNECTORS EXACTLY AS
SHOWN ON DWG. 200.50D2
(31 REQUIRED)
2: NOTE ORIENTATION OF P8

				COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION BRM BOARD PART NO. 209.1			
						APPROVED BY FOR DATE		ENG. DLS	DRAWING NO.
1	10/9/70	ADD NOTES		- PFK cam		CAM MANUF. 10/12/70	DRAWN BY PLL	209.101	
CHANGE NO.	DATE	DESCRIPTION		MACROMODULAR PROJECT		CAM MANUF. 7/15/71	CHECKED PFK	DATE	5-11-70

INTEGRATED CIRCUITS

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
M01	2	P6 P7
M10	3	P1 P2 P3
M11	1	P4
M20	1	P8
M30	1	P5

RESISTORS

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
R0	3	R01 R02 R03
R1	5	R05 R06 R07 R08 R09
R3	5	R04 R18 R19 R20 R21
R4	1	R22
R5	8	R10 R11 R12 R13 R14 R15 R16 R17

CONNECTORS
AMPMODU NO 85863-4
31 REQUIRED

CIRCUIT BOARD
PTV0079-1
ONE REQUIRED

NOTE

R0 = JUMPERS
R1 = 1 5K OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R4 = 15K OHM 5% CARBON COMP
R5 = 57 6 OHM 1% FILM RESISTOR

1	7-15-71	E.C.O. 0204
CHANGE NO	DATE	DESCRIPTION
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST LOUIS, MISSOURI</p>		
<p align="center">MACROMODULAR PROJECT</p>		
<p>TITLE PARTS LIST BRM BOARD PART NO 209 1</p>		
APPROVED		ENG
BY	FOR	DATE
Cam	MANUF	5/11/70
DRAWN BY		DRAWING NO
MBP		209.1D2
CHECKED		DATE
MTK		6/22/70

M
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NOTE: NOT TO SCALE

METALCRAFT "AUTOGRAPH" OR EQUIVALENT:
BLANK SIZE: $\frac{1}{4}$ " X 2" SHEARED WITH
SQUARE CORNERS. WHITE LETTERS, VOGUE
BOLD 12 POINT BOLD FACE TYPE EVENLY
SPACED, CENTERED TOP, BOTTOM AND
SIDES ON BLUE PMS 301 BACKING.
MANUFACTURED FROM .016 THICK ALUMINUM
WITH SOLVENT ACTIVATED PERMANENT
ADHESIVE BACKING.

NOTE: PANTONE MATCHING SYSTEM (PMS)

COMPUTER SYSTEMS LABORATORY

WASHINGTON UNIVERSITY

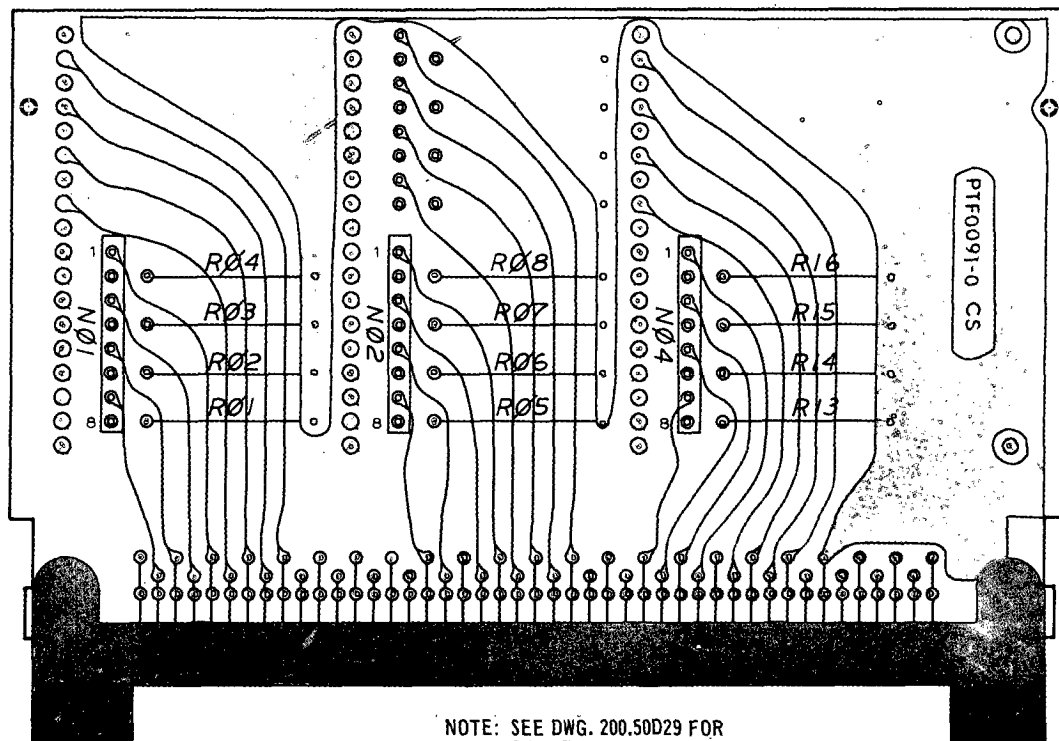
ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

TITLE

IDENTIFICATION LABEL
MERGE/RENDEZVOUS MODULE
PART #209.2

APPROVED			ENG	DRAWING NO.
BY	FOR	DATE	HTK	
<i>maw</i>	<i>Product.</i>	<i>7/28/70</i>	DRAWN BY MEP	<i>.209.2D</i>
			CHECKED <i>maw</i>	
				DATE <i>7/23/70</i>



NOTE: SEE DWG. 200.50D29 FOR
CONNECTOR MOUNTING
ORIENTATION.

NOTE: MALE AMPMODU PINS
MUST BE INSTALLED FROM
THIS SIDE IN LOCATIONS
MARKED X PRECISELY AS
SHOWN IN DWGS. 200.50D1
AND 200.50D2
(56 PINS)

		COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION MERGE/RENDEZVOUS FACEPLATE MOTHERBOARD ASSEMBLY PART NO. 209.3	
		MACROMODULAR PROJECT		APPROVED BY FOR DATE Cam MANUF. 10/15/70 Cam MANUF. 7/15/71	
CHANGE NO. 1 DATE 11-13-70 DESCRIPTION E.C.O. 0082 NTK am				ENG. REO DRAWN BY PLL CHECKED NTK DATE 6/8/70	
				DRAWING NO. 209.3D1	

RESISTORS 15K OHM 5% 1/4WATT CARBON COMP
TWELVE REQUIRED

R01
R02
R03
R04
R05
R06
R07
R08
R13
R14
R15
R16

SPRAGUE NETWORK LTN-2
THREE REQUIRED

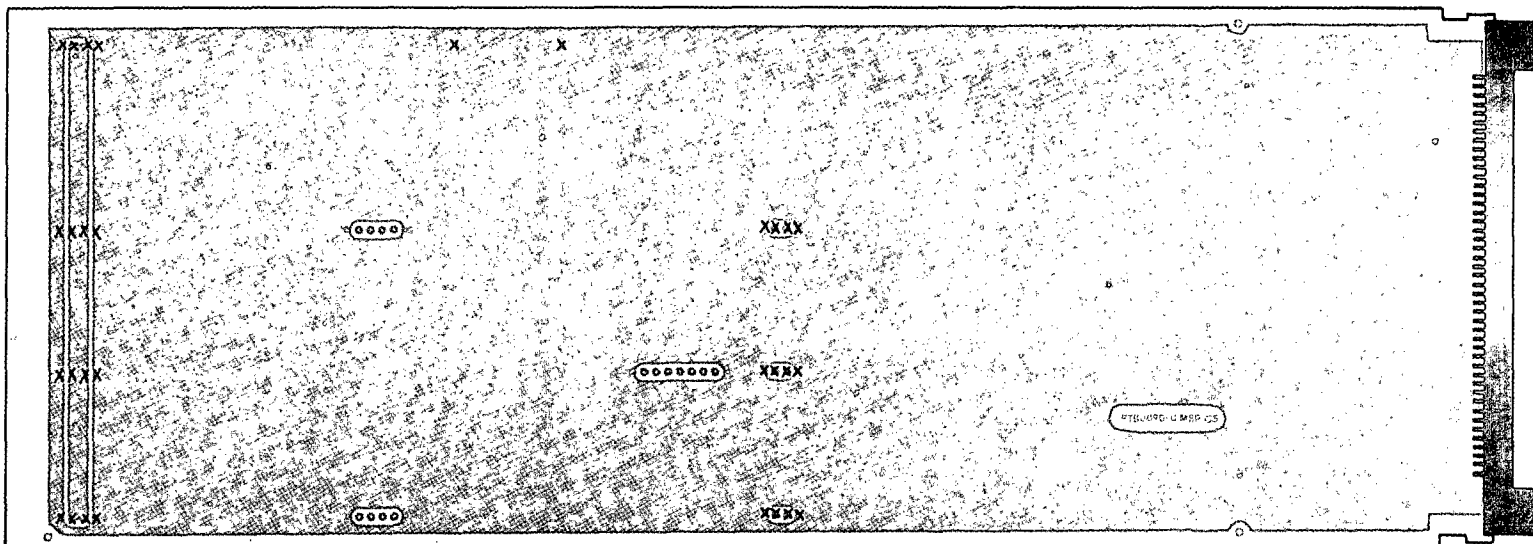
N01
N02
N04

AMP CONNECTOR 583464-1
ONE REQUIRED

CONNECTORS
AMPMODU NO-85931-5
FIFTY-SIX REQUIRED

CIRCUIT BOARD
PTF0091-2
ONE REQUIRED

2	7-20-72	CORR REV LEVEL ON PC. BOARD
1	7-15-71	E C O. 0204
CHANGE NO	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST MERGE/RENDEZVOUS FACEPLATE MOTHERBOARD ASSEMBLY		
APPROVED		ENG. <i>11-20</i>
BY <i>Cem</i>	FOR MANUF	DATE 6/22/70
CHECKED <i>11-20</i>		DRAWN BY MBP
DATE 11-20		DATE 10-8-70
		DRAWING NO 209.3D2



NOTE: AMPMODU PINS MUST BE
INSTALLED FROM THIS SIDE IN
LOCATIONS MARKED X PRECISELY
AS SHOWN IN DWGS. 200.50D1
AND 200.50D2
(30 PINS)

NOTE: SEE DWG NUMBER
200.50D27 FOR CONNECTOR
MOUNTING ORIENTATION.

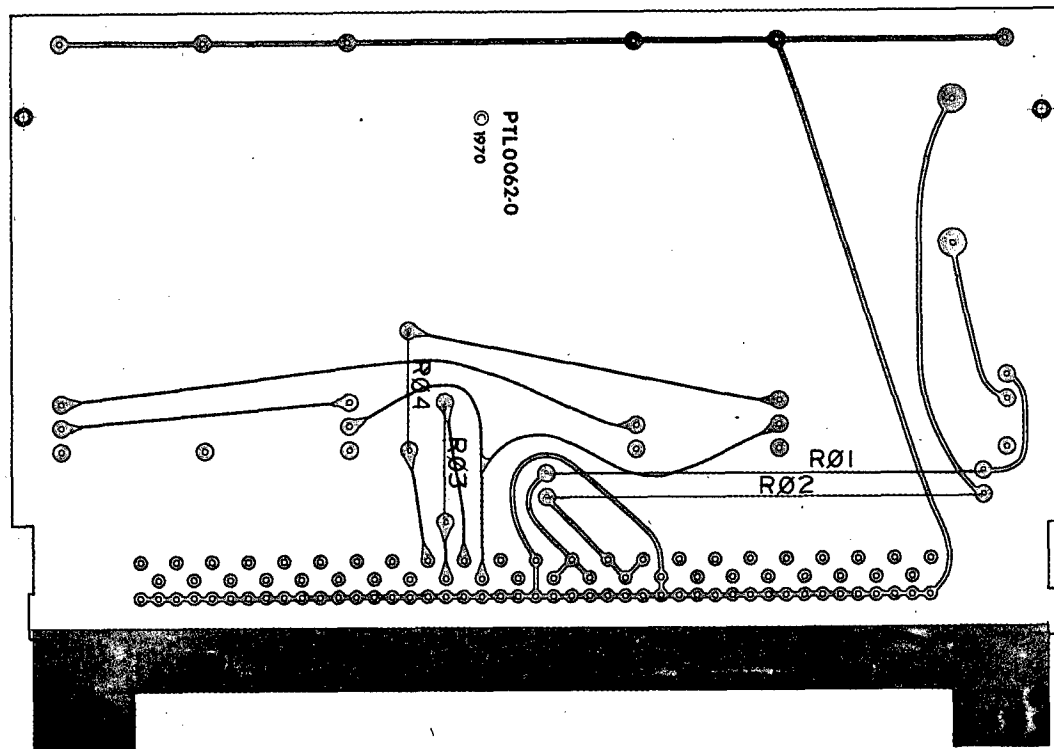
		COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION MERGE/RENDEZVOUS BOTTOM MOTHERBOARD ASSEMBLY PART NO. 209.4				
				APPROVED BY FOR DATE CEM MANUF. 10/12/70 CEM MANUF. 7/18/71				
1		10/5/70	REMOVED EXTRA AMPMODU PINS	MACROMODULAR PROJECT		ENG. DLS DRAWN BY PLL		DRAWING NO. 209.4D1
CHANGE NO.	DATE	DESCRIPTION	CHECKED NTK			DATE	6-23-70	

CONNECTOR
AMP 1-202 845-5
ONE REQUIRED

CONNECTORS
AMPMODU NO 85931-5
THIRTY REQUIRED

CIRCUIT BOARD
PTB0090-1
ONE REQUIRED

2	7-15-71	E C O. 0204
1	10-5-70	CHANGED NO OF AMPMODU PINS
CHANGE NO	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST MERGE/RENDEZVOUS BOTTOM MOTHERBOARD ASSEMBLY PART NO 209.4		
APPROVED		ENG
BY	FOR	DATE
Cem	MANUF	6/22/70
CHECKED		DATE
HTR.		6/22/70
DRAWING NO		209.4D2



PTL00620
© 1970

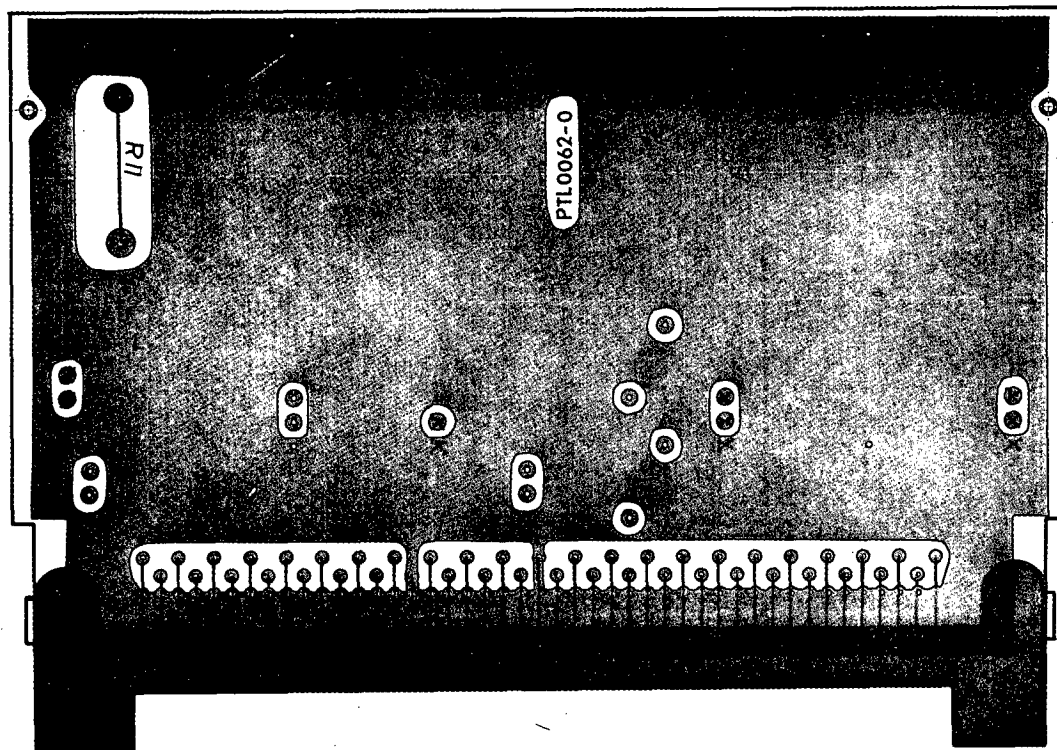
COMPUTER SYSTEMS LABORATORY
WASHINGTON UNIVERSITY
ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

TITLE
COMPONENT IDENTIFICATION
MERGE/RENDEZVOUS LATERAL MOTHERBOARD ASSEMBLY
PART NO. 209.5

APPROVED			ENG.	DRAWING NO.
BY	FOR	DATE	DLS	209.5D1
Cem	MANUF.	10/12/70	DRAWN BY PLL	
Cem	MANUF.	7/15/71	CHECKED <i>TK</i>	DATE 6/23/70

CHANGE NO.	DATE	DESCRIPTION



NOTE: MALE AMPMODU PINS MUST BE
INSTALLED FROM THIS SIDE IN
LOCATIONS MARKED X PRECISELY
AS SHOWN IN DRAWINGS 200.50D1
AND 200.50D2.
(15 PINS)

PLATED-THROUGH HOLES NOT
CONTAINING COMPONENT LEADS
SHALL BE KEPT FREE OF SOLDER.
(8 HOLES)

SEE DRAWING NUMBER 200.50D28
FOR CONNECTOR MOUNTING
ORIENTATION.

CHANGE NO.	DATE	DESCRIPTION	COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION MERGE/RENDEZVOUS LATERAL MOTHERBOARD ASSEMBLY COMPONENT SIDE			
					APPROVED BY <i>Cem</i> FOR <i>MANUF.</i> DATE <i>10/23/70</i> BY <i>Cem</i> FOR <i>MANUF.</i> DATE <i>7/15/71</i>		ENG. <i>REO</i> DRAWN BY CHECKED <i>NTK</i>	DRAWING NO. 209.5D2 DATE 10/10/70
			MACROMODULAR PROJECT					

CONNECTOR AMP 583 464-1
ONE REQUIRED

CONNECTOR
AMP MODU NO. 85931-5
FIFTEEN REQUIRED

FUSE BUSSMAN GFA THREE-QUARTER AMP
ONE REQUIRED
R11

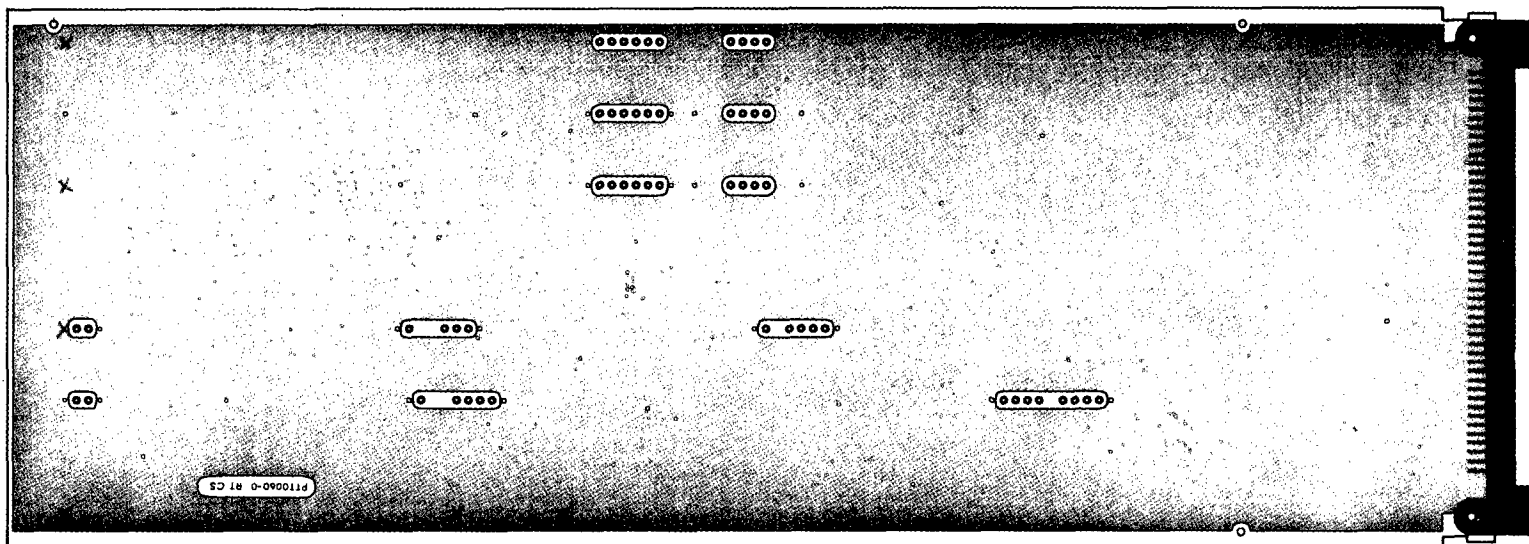
JUMPERS
THREE REQUIRED
R01
R02
R04

SENSE RESISTOR
95.3K 1% FILM
ONE REQUIRED
R03

CIRCUIT BOARD
PTL0062-1
ONE REQUIRED

1	7-15-71	E.C.O. 0204	
CHANGE NO.	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			
MACROMODULAR PROJECT			
TITLE PARTS LIST MERGE/RENDEZVOUS LATERAL MOTHER BOARD ASSEMBLY			
APPROVED			ENGINEER
BY	FOR	DATE	DRAWING NO. 209.5D3
cam	MANUF.	5/15/70	
cam	MANUF.	7/15/71	DRAWN BY MBP
			CHECKED TRK
			DATE 10-9-70

NOTE: MALE AMPMODU PINS MUST BE
 INSTALLED FROM THIS SIDE IN
 LOCATIONS MARKED X PRECISELY
 AS SHOWN IN DRAWINGS 200.50D1
 AND 200.50D2.
 (6 PINS)



NOTE: SEE DRAWING NUMBER
 200.50D26 FOR CONNECTOR
 MOUNTING ORIENTATION.

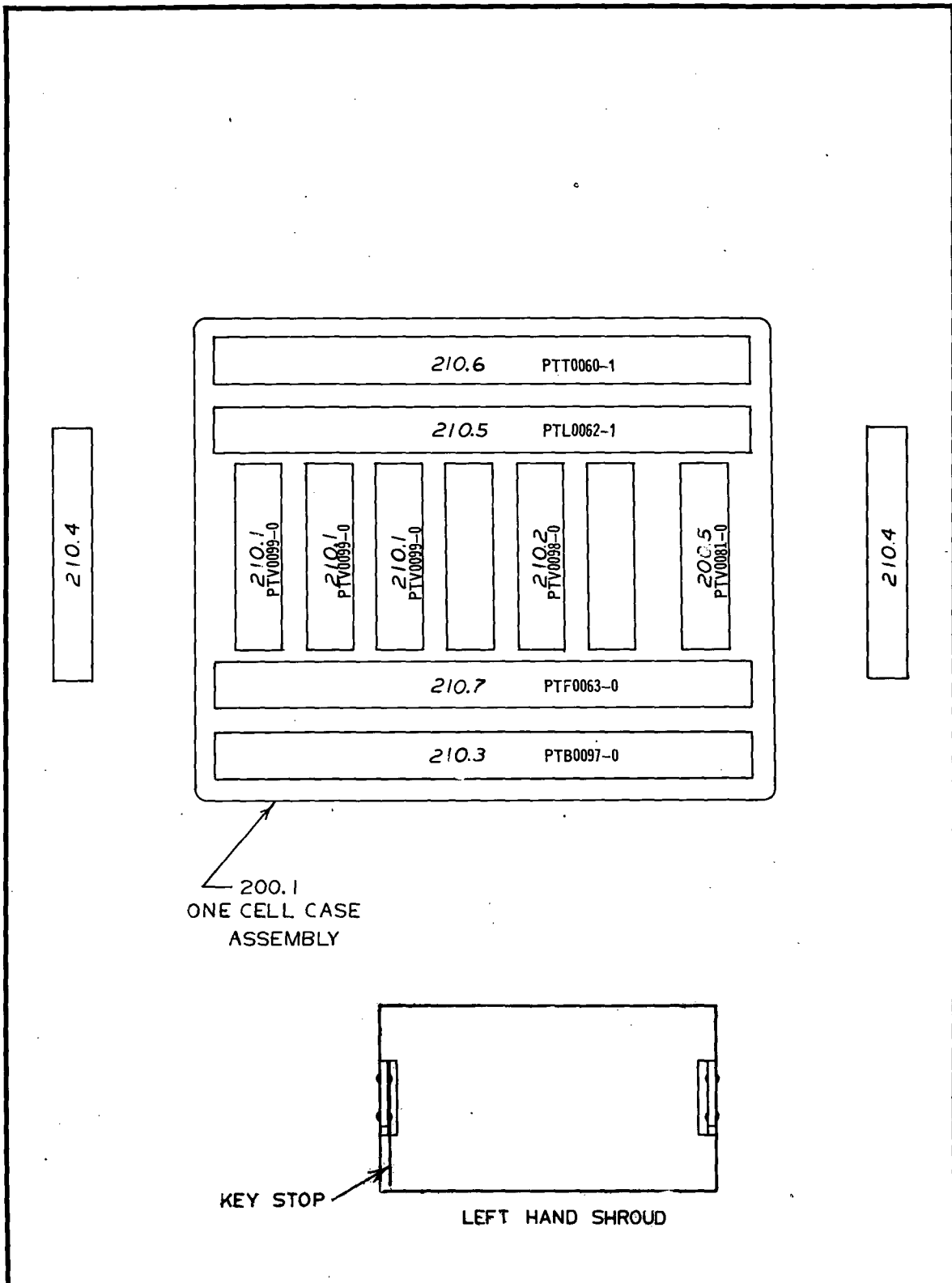
			COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI	COMPONENT IDENTIFICATION MERGE/RENDEZVOUS TOP MOTHERBOARD ASSEMBLY				
CHANGE NO.	DATE	DESCRIPTION	MACROMODULAR PROJECT	APPROVED			ENG. RED	DRAWING NO. 209.601
				BY	FOR	DATE	DRAWN BY	
			CEM	MANUF.	10/15/71	CHECKED	DATE 10/5/70	

CONNECTOR AMP 1-202845-5
ONE REQUIRED

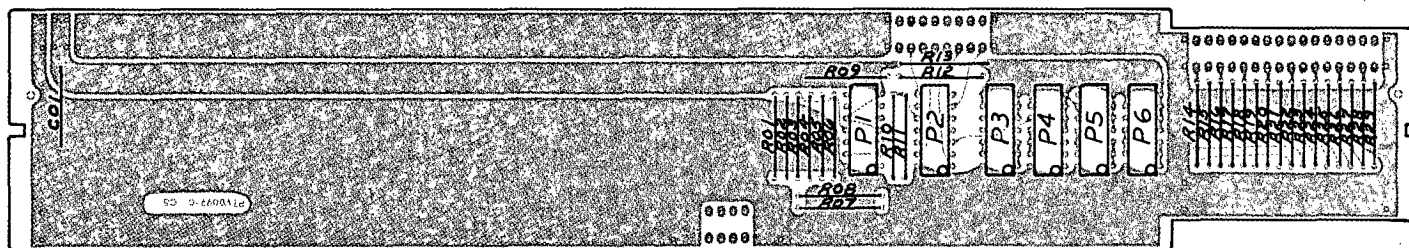
CONNECTOR
AMPMODU NO. 85931-5
SIX REQUIRED

CIRCUIT BOARD
PTT0060-1
ONE REQUIRED

1	7-15-71	E.C.O. 0204
CHANGE NO.	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST MERGE/RENDEZVOUS TOP MOTHER BOARD		
APPROVED		ENG
BY	FOR	DATE
Cam	MANUF.	10/19/70
DRAWN BY MBP		DRAWING NO. 209.6D2
CHECKED	DATE	
ATK	10-5-70	



			MACROMODULAR PROJECT			
3	7-27-71	E.C.O. 0217	TITLE ASSEMBLY SCHEMATIC & PARTS LIST DATA BRANCH PART NO. 210			
2	11-24-70	ADD BOARD NOS. NTK				
1	6-19-70	NO. CHANGE ON LMB.				
CHANGE NO.	DATE	DESCRIPTION				
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			APPROVED		ENG	DRAWING NO.
			BY	FOR	DATE	210.0D
			NTK	Document	4-20	
			CHECKED		DATE	
			NTK		4-16-70	



NOTE: INSTALL FEMALE AMPMODU
CONNECTORS EXACTLY AS
SHOWN ON DRAWING 200.50D2.

			<p>COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>	<p>TITLE COMPONENT IDENTIFICATION DATA BRANCH MODULE DATA BOARD PART NO. 210.1</p>										
CHANGE NO.	DATE	DESCRIPTION	<p>MACROMODULAR PROJECT</p>	<p>APPROVED</p> <table border="1"> <tr> <td>BY</td> <td>FOR</td> <td>DATE</td> </tr> <tr> <td>Cem</td> <td>MANUF</td> <td>23 Nov 70</td> </tr> </table>			BY	FOR	DATE	Cem	MANUF	23 Nov 70	<p>ENG. REQ</p>	<p>DRAWING NO. 210.1D1</p>
BY	FOR	DATE												
Cem	MANUF	23 Nov 70												
<p>CHECKED</p>			<p>NTK</p>	<p>DATE 6/23/70</p>										

INTEGRATED CIRCUITS

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
M01B	4	P3 P4 P5 P6
M10	1	P1
M20	1	P2

CAPACITORS*

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
10,000pf	1	C01

*TYPE CK-103 SPRAGUE CERAMIC
DISC, 50 WVDC

RESISTORS

<u>TYPE</u>	<u>REQUIRED</u>	<u>LOCATION</u>
R0	1	R13
R1	6	R04 R05 R06 R08 R09 R10
R3	6	R01 R02 R03 R07 R11 R12
R5	16	R14 R15 R16 R17 R18 R19 R20 R21 R22 R23 R24 R25 R26 R27 R28 R29

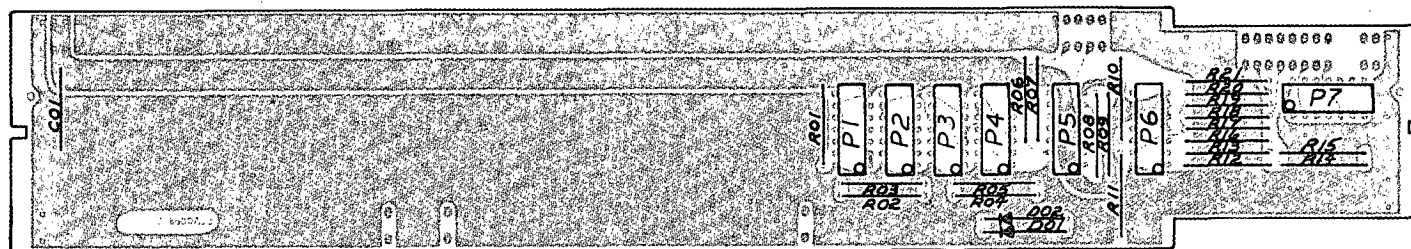
CONNECTORS
AMPMODU NO. 85863-4
41 REQUIRED

CIRCUIT BOARD
PTV0099-0
ONE REQUIRED

NOTE:

R0 = JUMPERS
R1 = 1.5K OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R5 = 57.6 OHM 1% FILM RESISTOR

CHANGE NO.		DATE	DESCRIPTION
<p align="center">COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI</p>			
<p align="center">MACROMODULAR PROJECT</p>			
<p>TITLE PARTS LIST DATA BRANCH MODULE DATA BOARD PART NO. 210.1</p>			
APPROVED		ENG. REO	DRAWING NO.
BY	FOR	DATE	210.1D2
Chm	MANUF.	11/23/70	
DRAWN BY		CHECKED	DATE
MBP		NTK	11-5-70



NOTE: INSTALL FEMALE AMPMODU
CONNECTORS EXACTLY AS
SHOWN ON DRAWING 200.50D2

			COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION DATA BRANCH MODULE CONTROL BOARD PART NO. 210.2				
			MACROMODULAR PROJECT		APPROVED BY <i>CRM</i> FOR <i>MANUF.</i> DATE <i>23 Nov 70</i>			ENG. <i>REO</i>	DRAWING NO. 210.2D1
1 1-7-71 E.C.O. 0142 <i>NTK</i>					CHECKED <i>NTK</i>			DRAWN BY <i>PLL</i>	
CHANGE NO.	DATE	DESCRIPTION			DATE 6/25/70				

INTEGRATED CIRCUITS

TYPE	REQUIRED	LOCATION
M01B	1	P6
M08	1	P4
M10	2	P1 P3
M12	1	P2
M20	1	P7
M35	1	P5

DIODE - 1N3604
2 REQUIRED
D01
D02

CAPACITORS*

TYPE	REQUIRED	LOCATION
10,000 pf	1	C01

*SPRAGUE TYPE CK-103
CERAMIC DISC

RESISTORS

TYPE	REQUIRED	LOCATION
R1	7	R04 R05 R10 R14 R15 R16 R17
R3	3	R11 R12 R13
R4	4	R01 R02 R03 R09
R5	6	R06 R07 R21 R20 R19 R18
R6	1	R08

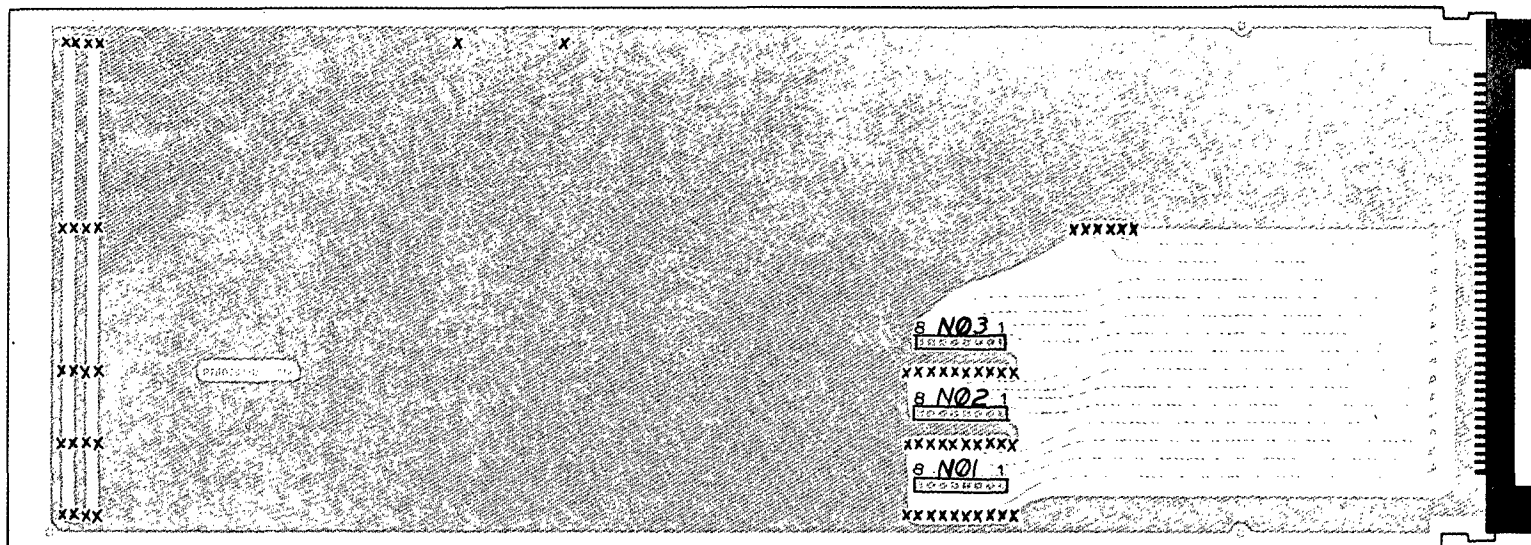
CONNECTORS
AMP MODU NO. 85863-4
32 REQUIRED

CIRCUIT BOARD
PTV0098-0
ONE REQUIRED

NOTE:

R1 = 1.5K OHM 1% FILM RESISTOR
R3 = 121 OHM 1% FILM RESISTOR
R4 = 15K OHM 5% 1/4WATT CARBON COMP.
R5 = 57.6 OHM 1% FILM RESISTOR
R6 = 130 OHM 1% FILM RESISTOR

1	11-23-70	ADD INFO.
CHANGE NO.	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST DATA BRANCH MODULE-CONTROL BOARD PART NO. 210.2		
APPROVED		ENG.
BY	FOR	DATE
C	MANUF.	6/23/70
CHECKED		DRAWN BY
		MBP
		DATE
		6/23/70
		DRAWING NO.
		210.2D2



NOTE: 1/SEE DRAWING NUMBER
200.50D27 FOR CONNECTOR
ORIENTATION.

NOTE: 2
MALE AMP MODU PINS MUST BE INSTALLED
FROM THIS SIDE IN LOCATIONS MARKED X
PRECISELY AS SHOWN IN DRAWINGS 200.50D1
AND 200.50D2.

			COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			TITLE COMPONENT IDENTIFICATION DATA BRANCH BOTTOM MOTHERBOARD PART NO. 210.3		
			MACROMODULAR PROJECT			APPROVED BY <i>COM</i> FOR <i>MANUE</i> DATE <i>23 Nov 70</i>		ENG REO DRAWN BY <i>PLI</i> CHECKED <i>MTK</i>
CHANGE NO.	DATE	DESCRIPTION						DATE 7/8/70

CONNECTOR AMP 1-202845-5
ONE REQUIRED

CONNECTOR AMP MODU NO. 85931-5
FIFTY-EIGHT REQUIRED

CIRCUIT BOARD
PTB0097-0
ONE REQUIRED

SPRAGUE NETWORK LTN-2
THREE REQUIRED
N01
N02
N03

CHANGE NO.	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST DATA BRANCH BOTTOM MOTHER BOARD PART NO. 210.3		
APPROVED		ENG. REO
BY	FOR	DATE
<i>CSM</i>	MANUF.	23 JUN 70
	CHECKED	DATE
	<i>HTK</i>	7/8/70

D
A
T
A

B
R
A
N
C
H

METALCRAFT "AUTOGRAPH" OR EQUIVALENT:
 BLANK SIZE: 1/4" X 2" SHEARED WITH
 SQUARE CORNERS. WHITE LETTERS VOGUE
 BOLD 12 POINT BOLD FACE TYPE CENTERED
 TOP, BOTTOM AND SIDES WITH 6 POINT
 SPACING BETWEEN LETTERS AND ONE
 CHARACTER HEIGHT BETWEEN WORDS, ON
 RED PMS 200 BACKING, MANUFACTURED FROM
 .016 THICK ALUMINUM WITH SOLVENT
 ACTIVATED PERMANENT ADHESIVE BACKING.

COMPUTER SYSTEMS LABORATORY

WASHINGTON UNIVERSITY

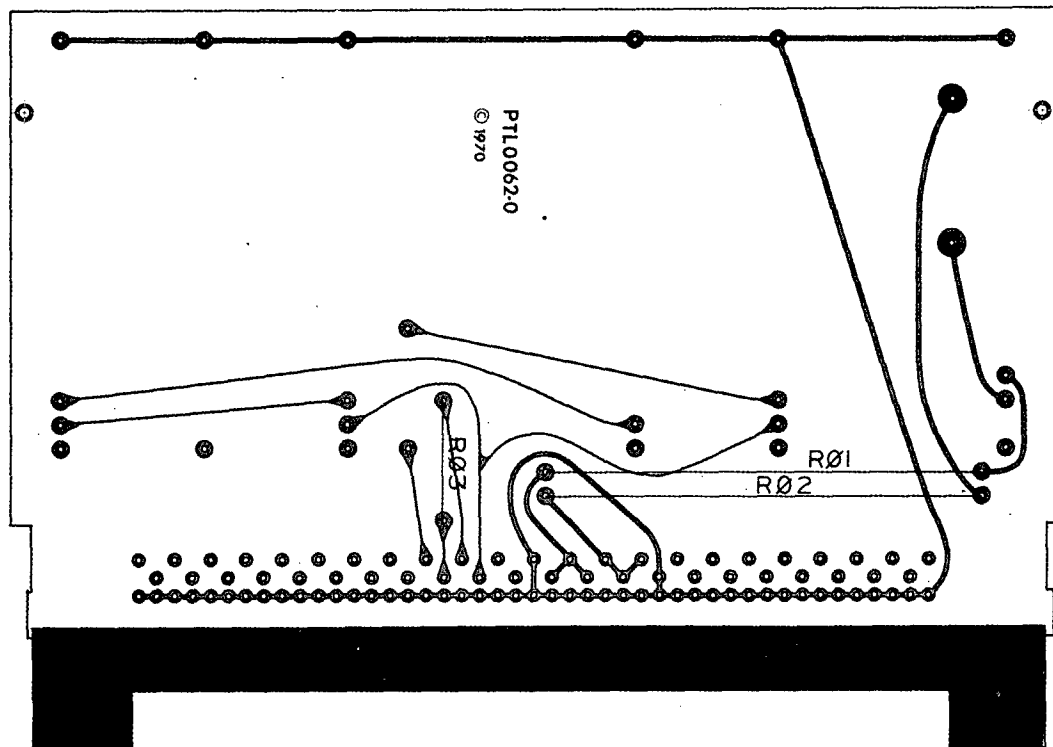
ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

TITLE

IDENTIFICATION LABEL
 DATA BRANCH MODULE
 PART #210.4

APPROVED			ENG NTK	DRAWING NO. 210.4D
BY	FOR	DATE		
<i>Maw</i>	<i>Prod.</i>	<i>7/20/70</i>	DRAWN BY KM	DATE 6-16-70
			CHECKED <i>Maw</i>	



COMPUTER SYSTEMS LABORATORY
WASHINGTON UNIVERSITY
ST. LOUIS, MISSOURI

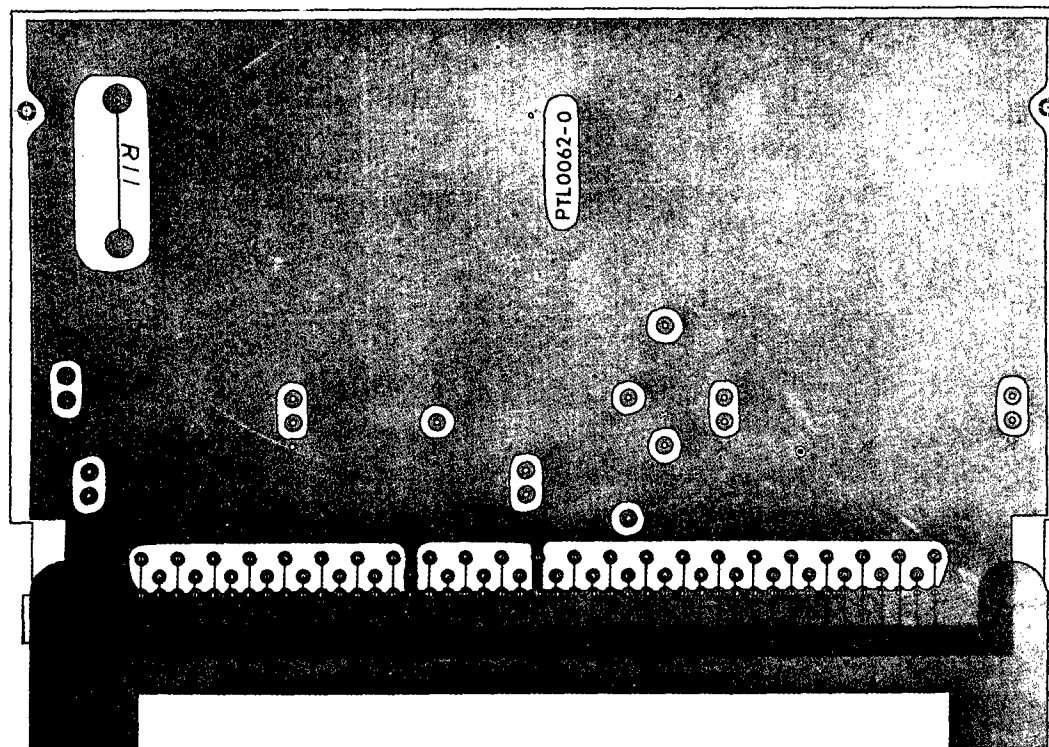
MACROMODULAR PROJECT

COMPONENT IDENTIFICATION
DATA BRANCH LATERAL MOTHERBOARD ASSEMBLY SIGNAL SIDE
PART NO. 210.5

APPROVED			ENG. REO	DRAWING NO. 210.5D1
BY	FOR	DATE	DRAWN BY	
Cem	MANUF.	2-3 Nov 70	PLL	
			CHECKED	DATE
			HTK	6/23/70

CHANGE NO.	DATE	DESCRIPTION

NOTE:
AMP MODU PINS MUST BE INSTALLED
FROM THIS SIDE IN LOCATIONS MARKED
X PRECISELY AS SHOWN IN DRAWINGS
200.50D1 AND 200.50D2.



NOTE:
SEE DRAWING NUMBER 200.50D28.
FOR CONNECTOR ORIENTATION

1	11-6-70	E.C.O. 0076	COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		TITLE COMPONENT IDENTIFICATION DATA BRANCH LATERAL MOTHERBOARD ASSEMBLY COMPONENT SIDE PART NO. 210.5																	
			MACROMODULAR PROJECT		<table border="1"> <tr> <th colspan="3">APPROVED</th> </tr> <tr> <th>BY</th> <th>FOR</th> <th>DATE</th> </tr> <tr> <td>COM</td> <td>MANUF.</td> <td>210.5</td> </tr> </table>		APPROVED			BY	FOR	DATE	COM	MANUF.	210.5	<table border="1"> <tr> <td>ENG.</td> <td>REO</td> </tr> <tr> <td>DRAWN BY</td> <td>PLL</td> </tr> </table>		ENG.	REO	DRAWN BY	PLL	<table border="1"> <tr> <td>DRAWING NO.</td> <td>210.5D2</td> </tr> </table>
APPROVED																						
BY	FOR	DATE																				
COM	MANUF.	210.5																				
ENG.	REO																					
DRAWN BY	PLL																					
DRAWING NO.	210.5D2																					
CHANGE NO.	DATE	DESCRIPTION			<table border="1"> <tr> <td>CHECKED</td> <td>NTK</td> </tr> </table>		CHECKED	NTK	<table border="1"> <tr> <td>DATE</td> <td>4-17-70</td> </tr> </table>		DATE	4-17-70										
CHECKED	NTK																					
DATE	4-17-70																					

JUMPERS
TWO REQUIRED
R01
R02

SENSE RESISTOR
80.6K 1% FILM
ONE REQUIRED
R03

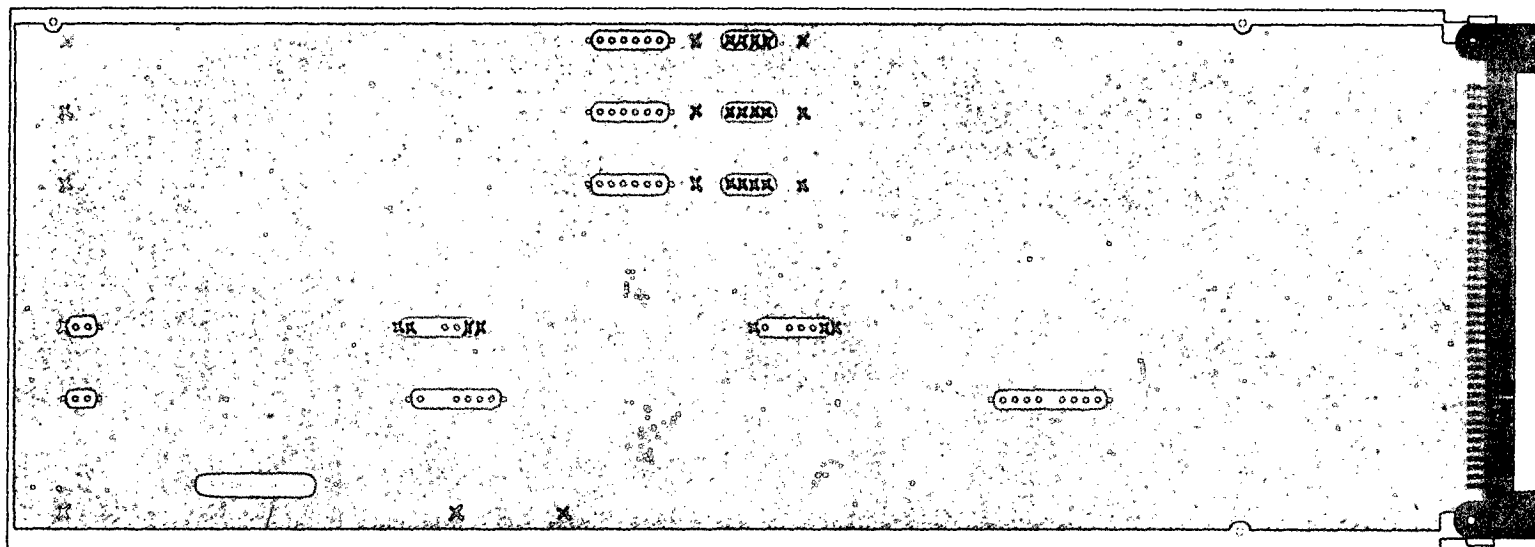
CONNECTOR AMP 583 464-1
ONE REQUIRED

CONNECTOR
AMPMODU NO. 85931-5
TWELVE REQUIRED

FUSE
BUSSMAN GFA 3/4A
ONE REQUIRED
R11

CIRCUIT BOARD
PTL0062-1
ONE REQUIRED

1	7-15-71	E.C.O. 0203	
CHANGE NO.	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI			
MACROMODULAR PROJECT			
TITLE PARTS LIST DATA BRANCH LATERAL MOTHERBOARD ASSEMBLY PART NO. 210.5			
APPROVED BY FOR DATE CCA MANN 23 JUL 71			ENG. REO DRAWN BY MBP
CHECKED W.H.			DRAWING NO. 210.5D3 DATE 11-5-70



NOTE:2SEE DRAWING 200.50D26
FOR CONNECTOR ORIENTATION

NOTE:1
MALE AMP MODU PINS MUST BE INSTALLED
FROM THIS SIDE IN LOCATIONS MARKED X
PRECISELY AS SHOWN IN DRAWINGS 200.50D1
AND 200.50D2.

COMPUTER SYSTEMS LABORATORY
WASHINGTON UNIVERSITY
ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

TITLE
**COMPONENT IDENTIFICATION
DATA BRANCH TOP MOTHER BOARD ASSEMBLY
PART NO.210.6**

APPROVED			ENG REO	DRAWING NO 210.6DI
BY Cam	FOR MANUF.	DATE 23 NOV 70	DRAWN BY MBP	
			CHECKED NTK	DATE 11-6-70

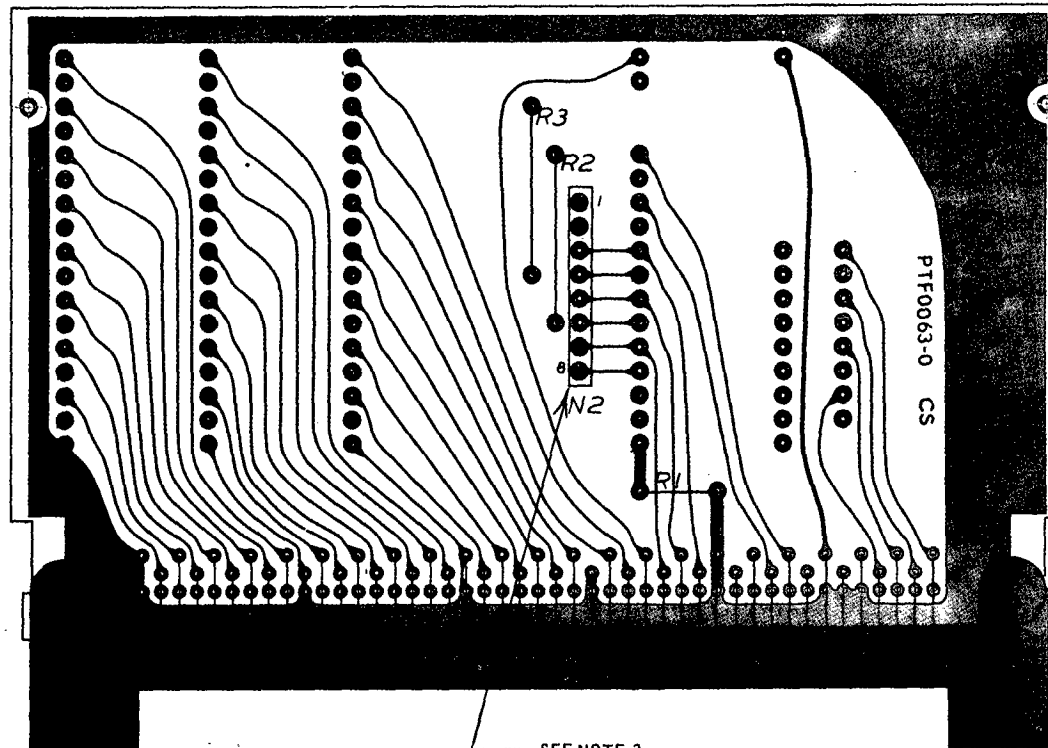
CHANGE NO	DATE	DESCRIPTION
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CONNECTOR AMP 1-202845-5
ONE REQUIRED

CONNECTOR
AMP MODU NO. 85931-5
THIRTY TWO REQUIRED

CIRCUIT BOARD
PTT0060- 1
ONE REQUIRED

1	7-15-71	E.C.O. 0203
CHANGE NO.	DATE	DESCRIPTION
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST. LOUIS, MISSOURI		
MACROMODULAR PROJECT		
TITLE PARTS LIST DATA BRANCH TOP MOTHER BOARD ASSEMBLY PART NO. 210.6		
APPROVED		ENG. REO
BY	FOR	DATE
Cerna	MANUF.	25 NOV. 70
DRAWN BY MBP		DRAWING NO. 210.6D2
CHECKED	DATE	
WTR	11-5-70	



NOTE 1:
MALE AMP MODU MUST BE
INSTALLED FROM THIS SIDE IN
LOCATIONS MARKED X PRECISELY
AS SHOWN IN DRAWINGS 200.50D1
AND 200.50D2.

NOTE 2:
SEE DRAWING NUMBER 200.50D29
FOR CONNECTOR ORIENTATION.

NOTE 3:
ON SPRAGUE RESISTOR NETWORK
IN POSITION N2, CLIP PINS 1, 2, 7
AND 8.

SEE NOTE 3

COMPUTER SYSTEMS LABORATORY
WASHINGTON UNIVERSITY
ST. LOUIS, MISSOURI

MACROMODULAR PROJECT

TITLE
COMPONENT IDENTIFICATION
DATA BRANCH FACEPLATE MOTHERBOARD ASSEMBLY
PART NO. 210.7

APPROVED			ENG. REQ	DRAWING NO.
BY	FOR	DATE	DRAWN BY PLL	210.7DI
Cern	MANUF.	23 Jun 70		
			CHECKED NTR	DATE 4-17-70

CHANGE NO.	DATE	DESCRIPTION

JUMPER
ONE REQUIRED
R1

RESISTOR 15K OHM 1/4WATT 5% CARBON COMP.
TWO REQUIRED
R2
R3

NETWORK LTN-2
ONE REQUIRED (SEE NOTE)
N2

CONNECTOR
AMP 583 464-1
ONE REQUIRED

CONNECTOR
AMPMODU NO 85931-5
SIXTY EIGHT REQUIRED

CIRCUIT BOARD
PTF0063-1
ONE REQUIRED

*CLIP PINS 1, 2, 7 AND 8 BEFORE
INSERTING IN BOARD.

1	7-20-72	CORR. REV. LEVEL ON PC BOARD	
CHANGE NO	DATE	DESCRIPTION	
COMPUTER SYSTEMS LABORATORY WASHINGTON UNIVERSITY ST LOUIS, MISSOURI			
MACROMODULAR PROJECT			
TITLE PARTS LIST DATA BRANCH FACEPLATE MOTHER BOARD ASSEMBLY PART NO 210.7			
APPROVED		ENG	DRAWING NO
BY	FOR	DATE	
CRW	MANUF	2344072	
		DRAWN BY MBP	210.7D2
		CHECKED H/K	DATE 11-5-70

UNCLASSIFIED

Security Classification

DOCUMENT CONTROL DATA - R & D

(Security classification of title, body of abstract and indexing annotation must be entered when the overall report is classified)

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		2b. GROUP	
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5. AUTHOR(S) (First name, middle initial, last name) Mishell J. Stucki			
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13. ABSTRACT Manufacturing documents, including parts lists, assembly pictorials, and adjustment procedures for the DECODE, LOAD, CALL, MERGE and DATA BRANCH macromodule electronic subassemblies are given.			

DD FORM 1473

REPLACES DD FORM 1473, 1 JAN 64, WHICH IS OBSOLETE FOR ARMY USE.

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Security Classification

14.	KEY WORDS	LINK A		LINK B		LINK C	
		ROLE	WT	ROLE	WT	ROLE	WT
	DECODE Macromodule						
	LOAD Macromodule						
	CALL Macromodule						
	MERGE Macromodule						
	DATA BRANCH Macromodule						
	Macromodule						
	Emitter-Coupled Logic						
	Asynchronous Logic						

